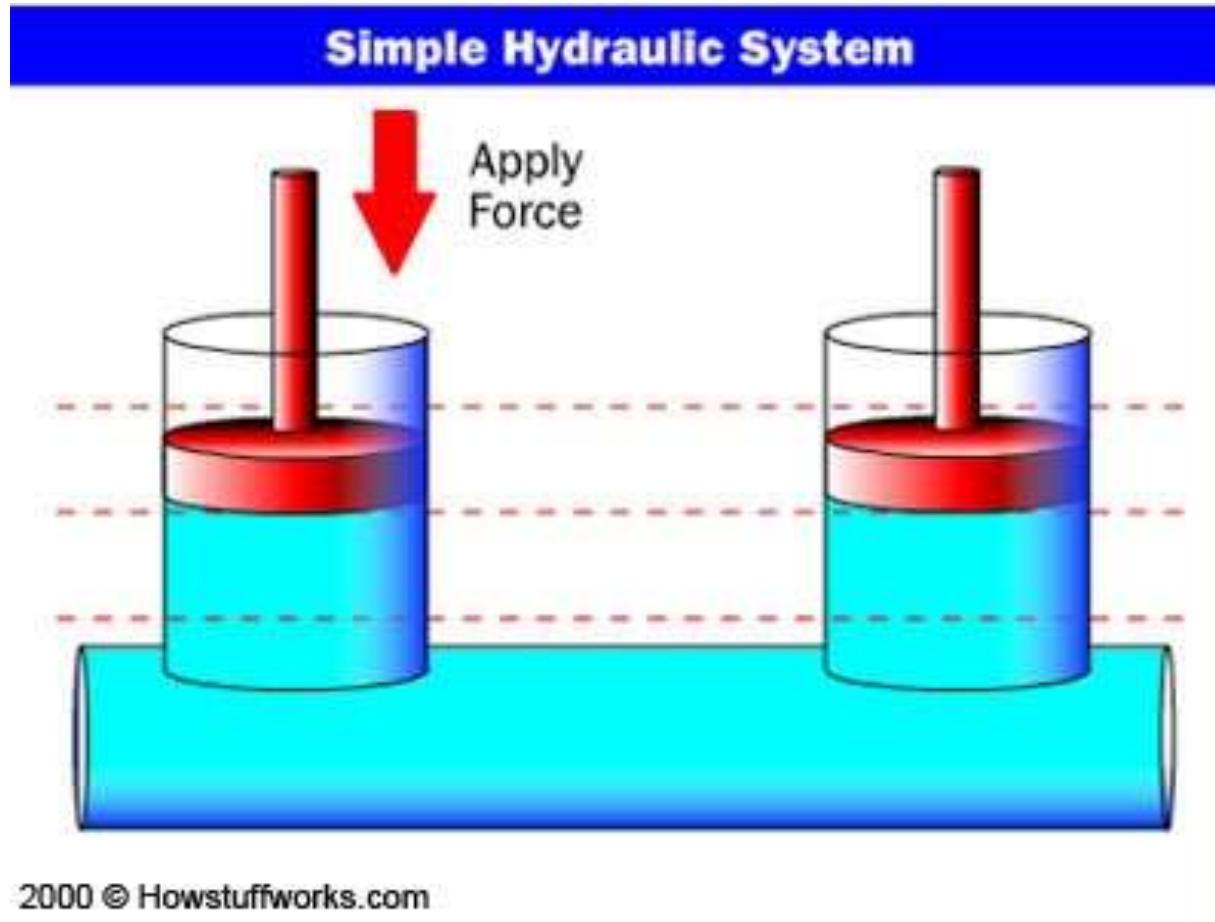


# Υδραυλικά Συστήματα

Παύλος Ζαλιμίδης

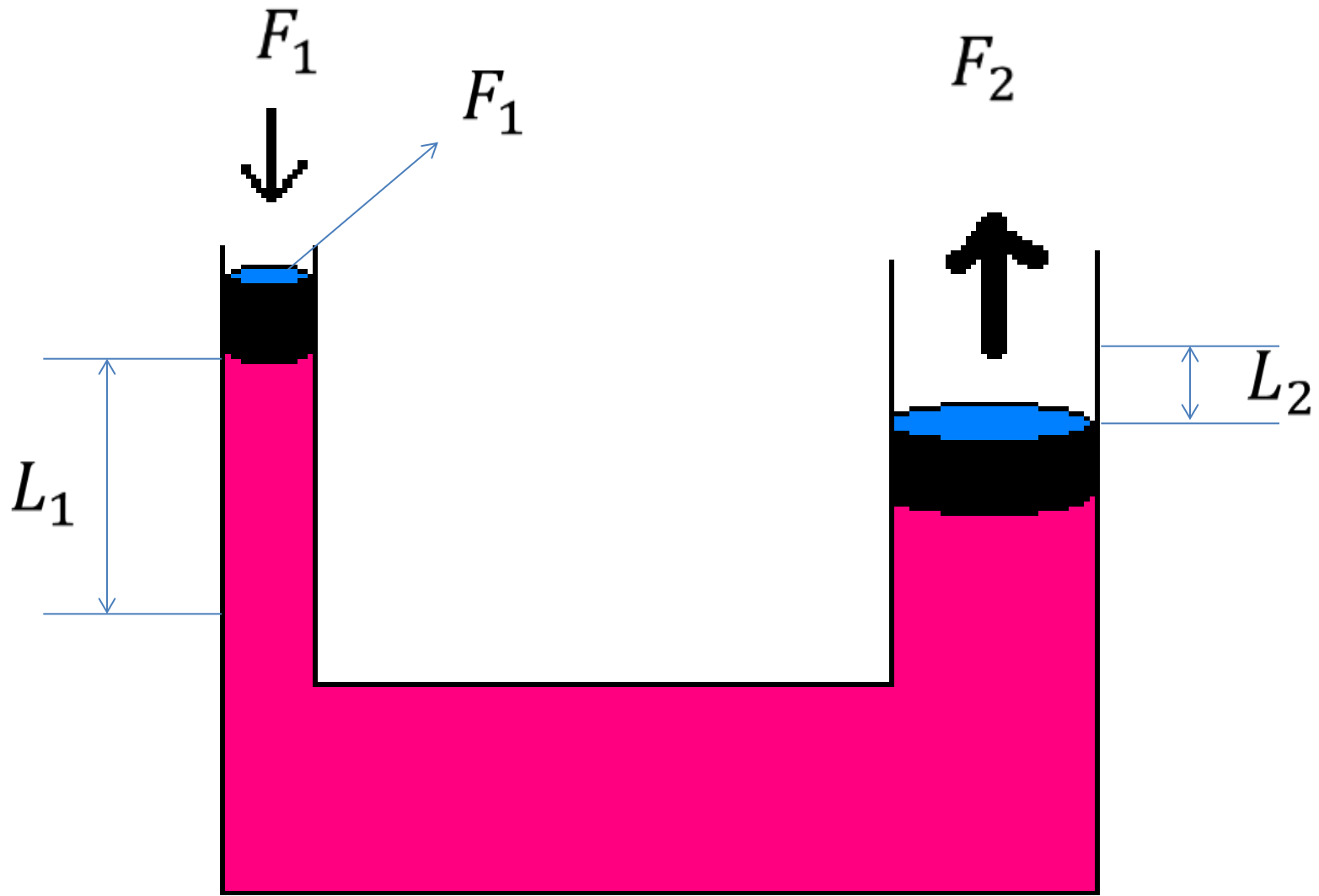
Δρ. Μηχανολόγος Μηχανικός Ε.Μ.Π

Η λειτουργία τους βασίζεται σε ρευστό  
«εγκλωβισμένο» σε **κλειστό δοχείο**



# Βασικά πλεονεκτήματα

- Συμπαγή – πολύ αποδοτικά συστήματα.
- Μετάδοση μεγάλων δυνάμεων
- Εύκολος έλεγχος
- Εύκολη αντιστροφή κατεύθυνσης
- Μακρά αξιόπιστη λειτουργία

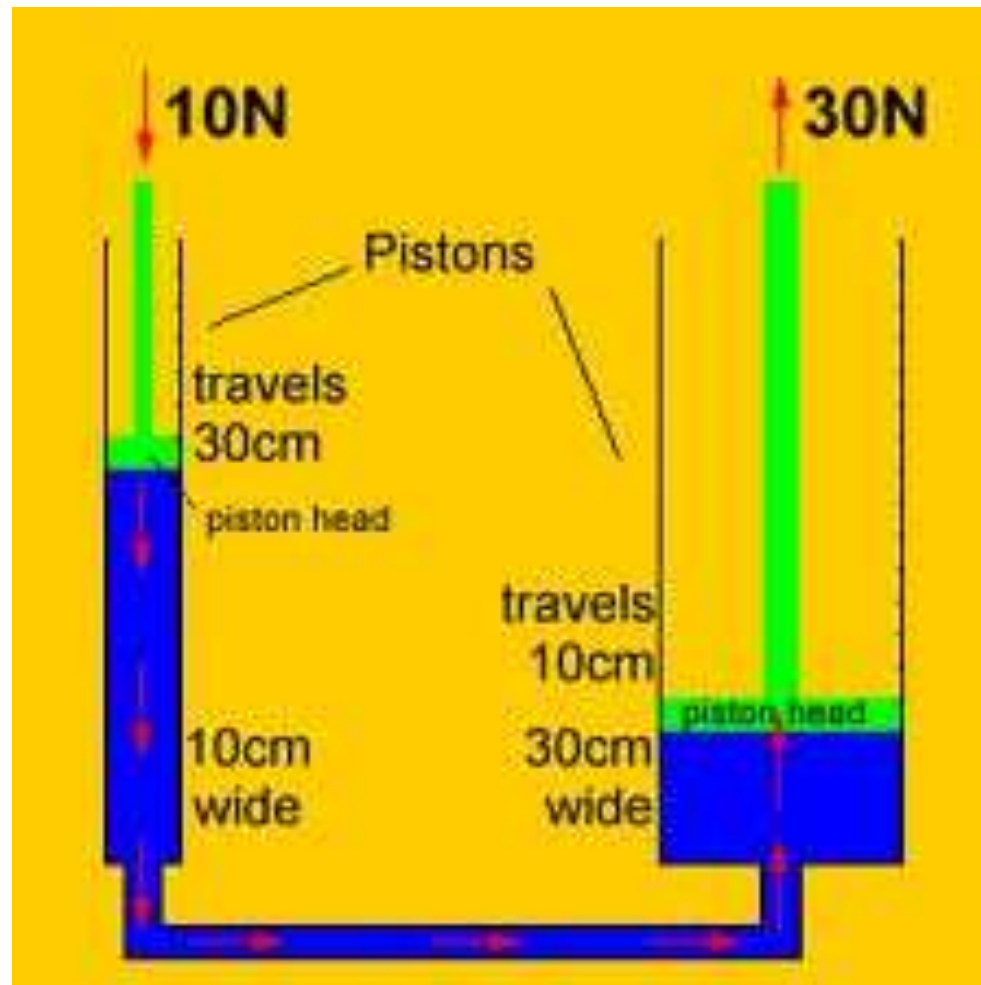


$$\frac{F_1}{F_2} = \frac{A_2}{A_1}$$

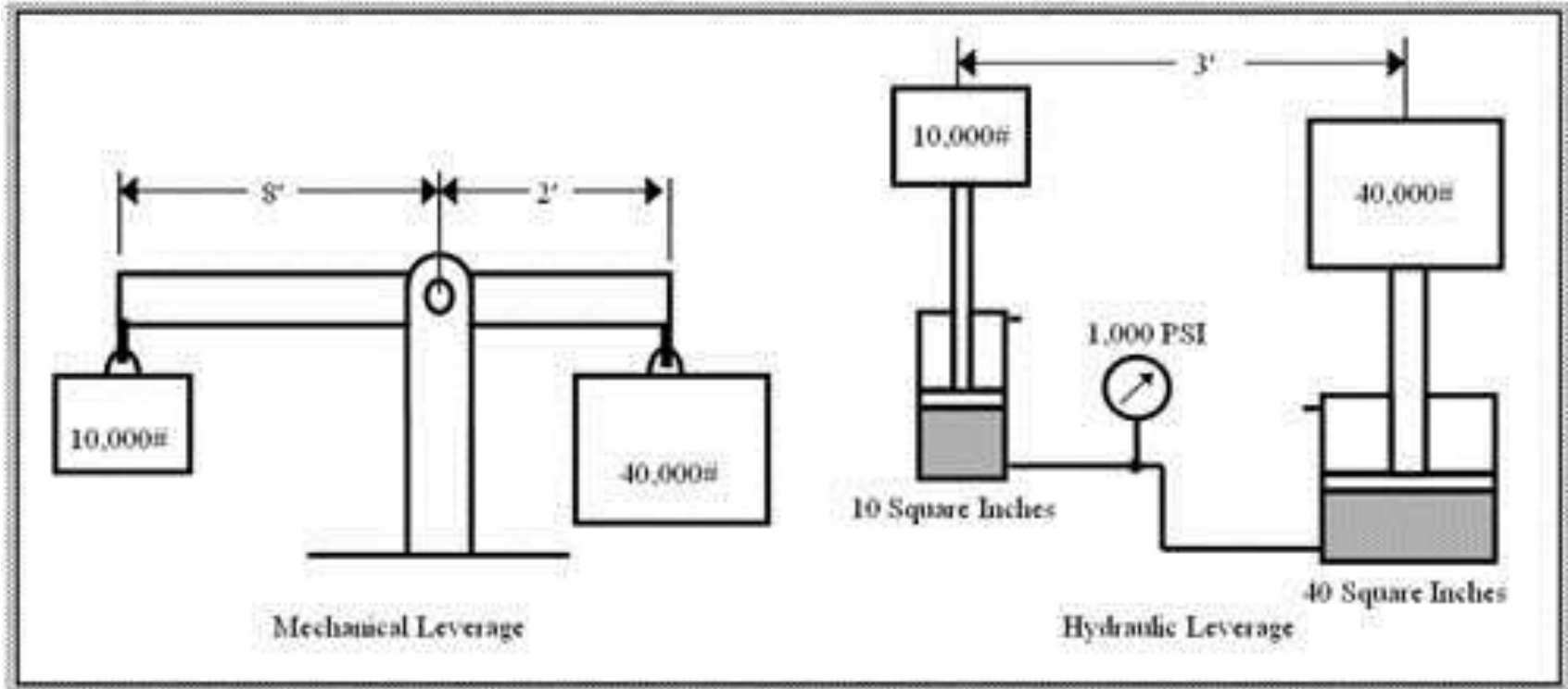
Σχέση Δυνάμεων

$$\frac{L_2}{L_1} = \frac{A_2}{A_1}$$

Σχέση μετακίνησης εμβόλων



# Comparison of mechanical and hydraulic leverage

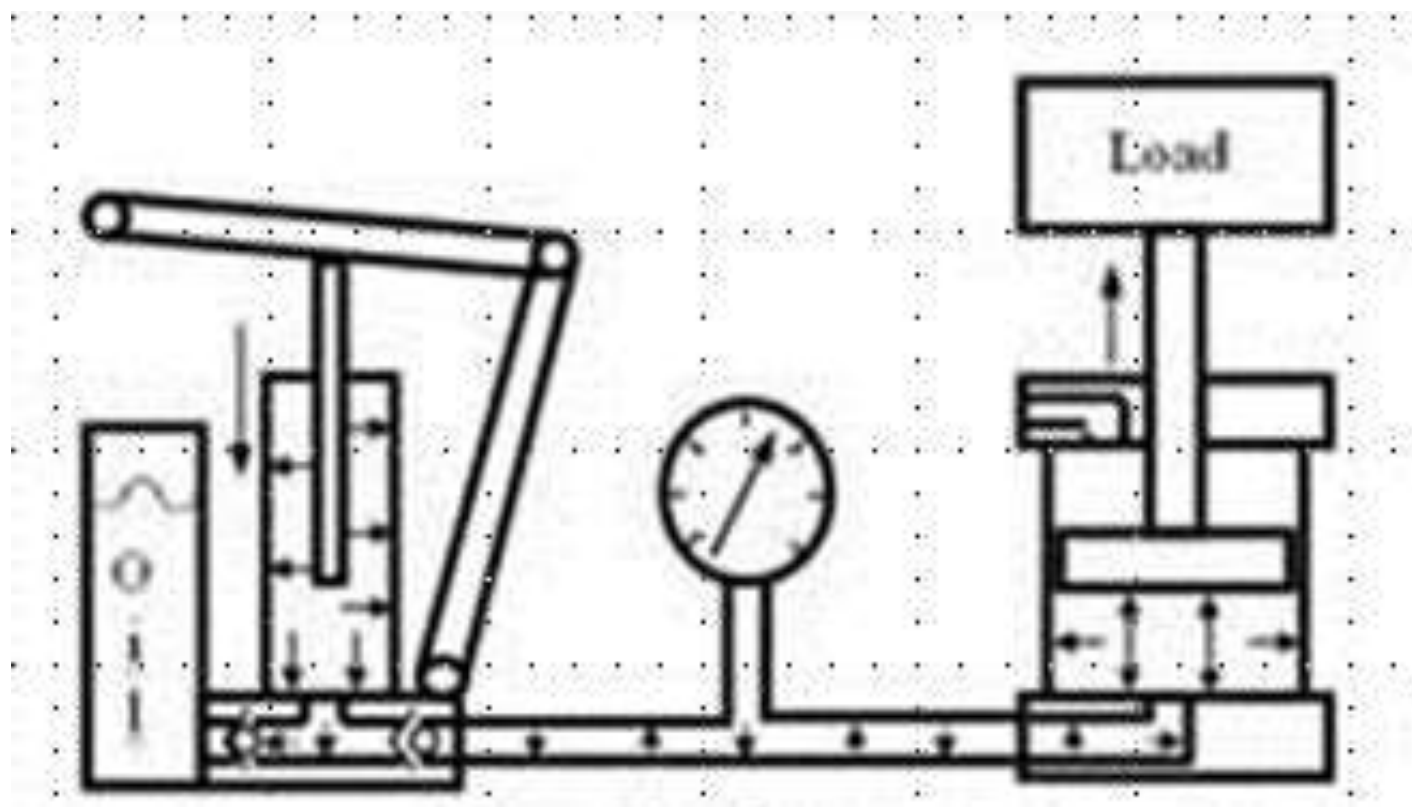


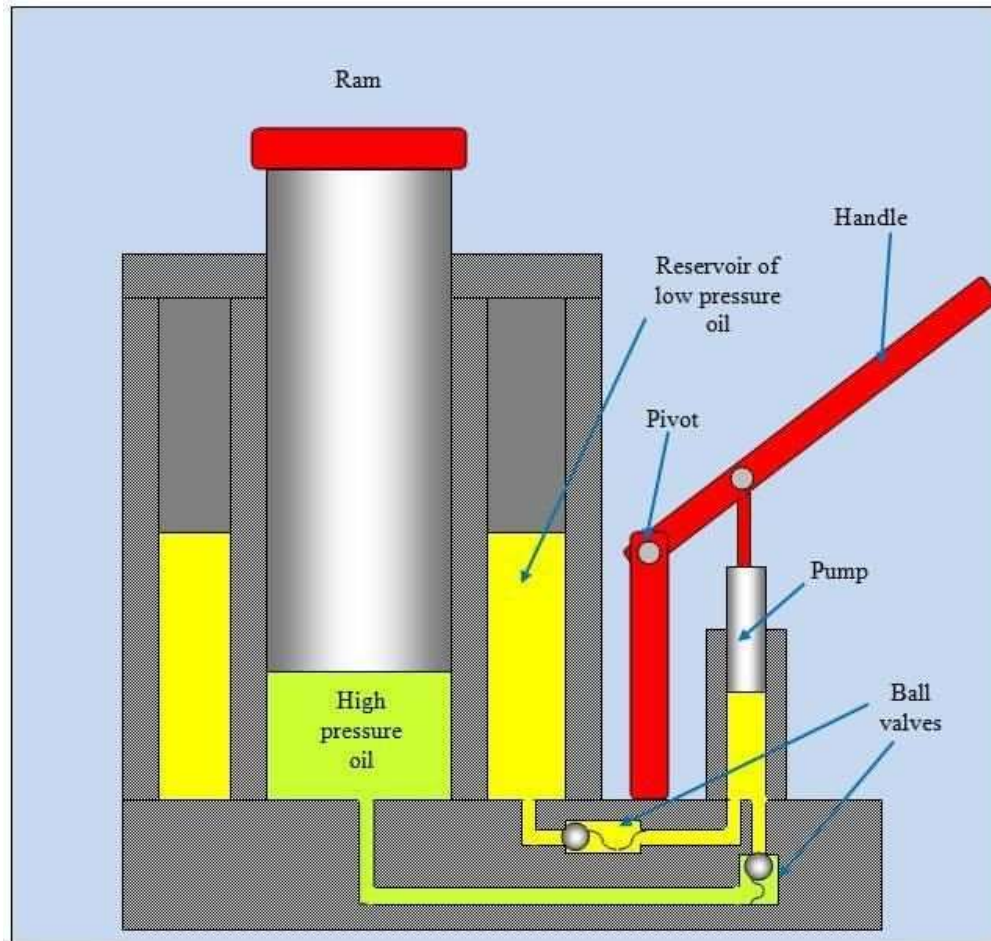
# Αντεπίστροφη Βαλβίδα

Abdul-Majied  
Amin



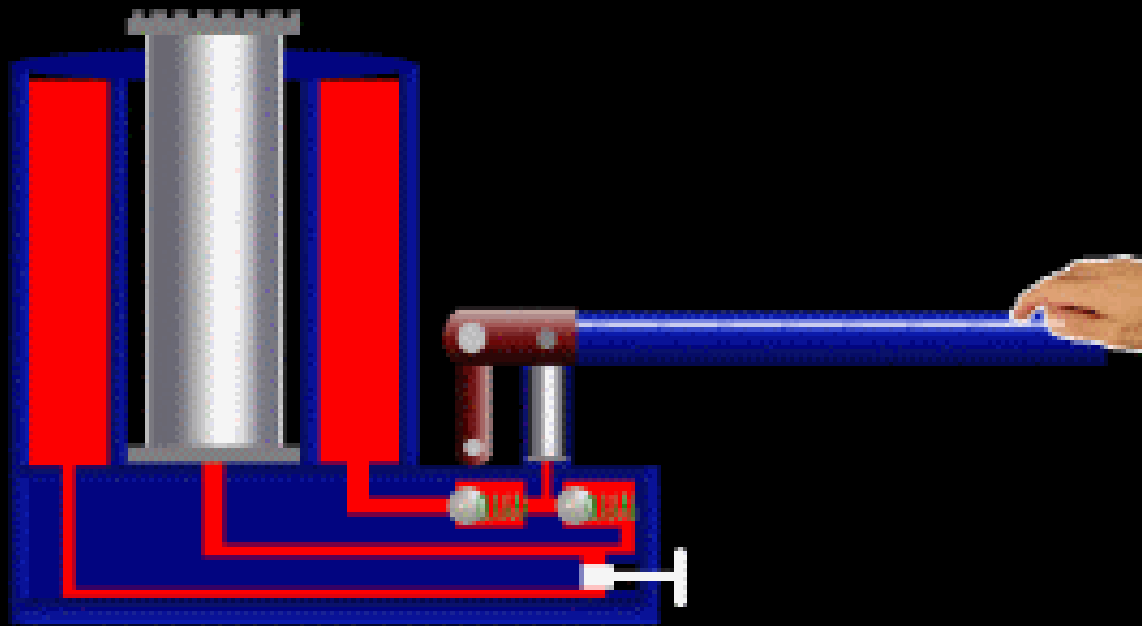


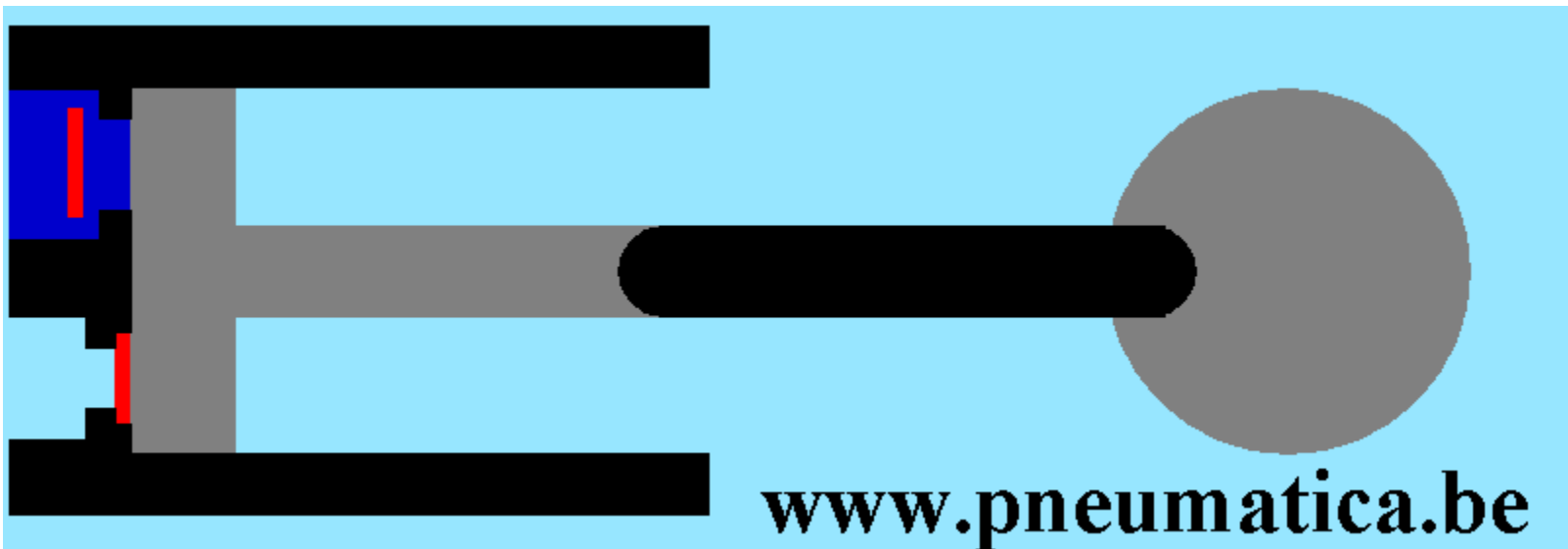




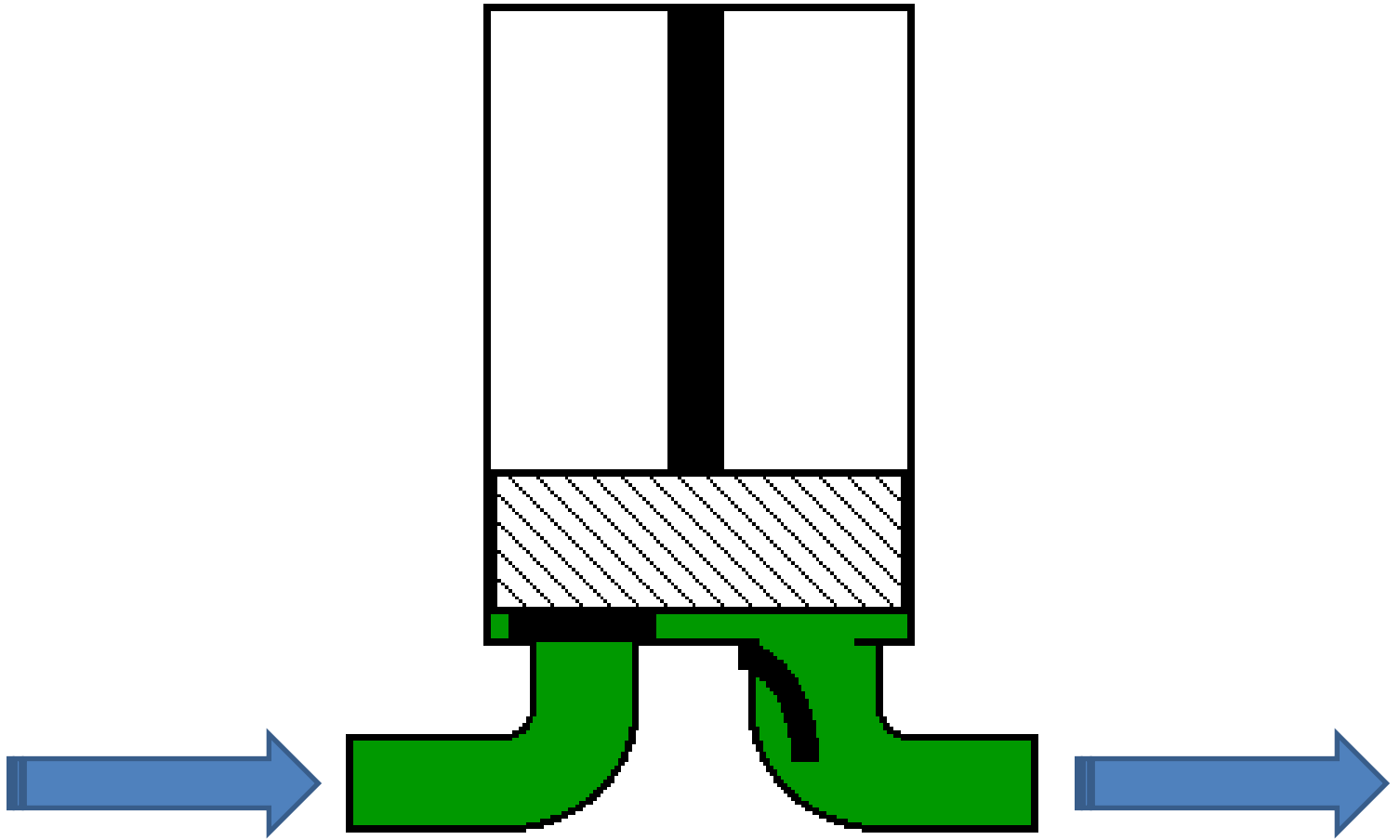
MEHRAN SHAFIEE - 2011 <http://kpf.blogspot.com>

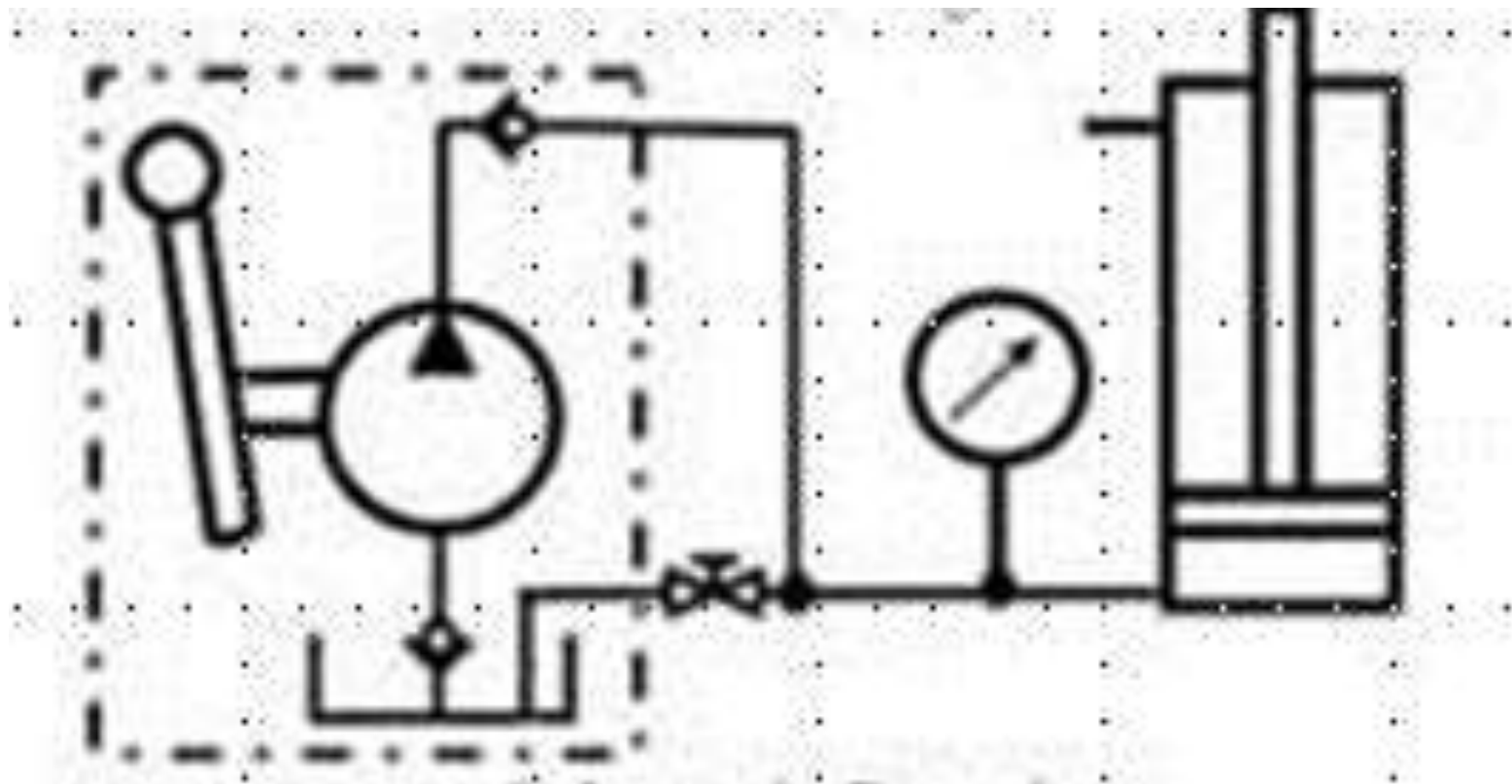
## Hydraulic car jack



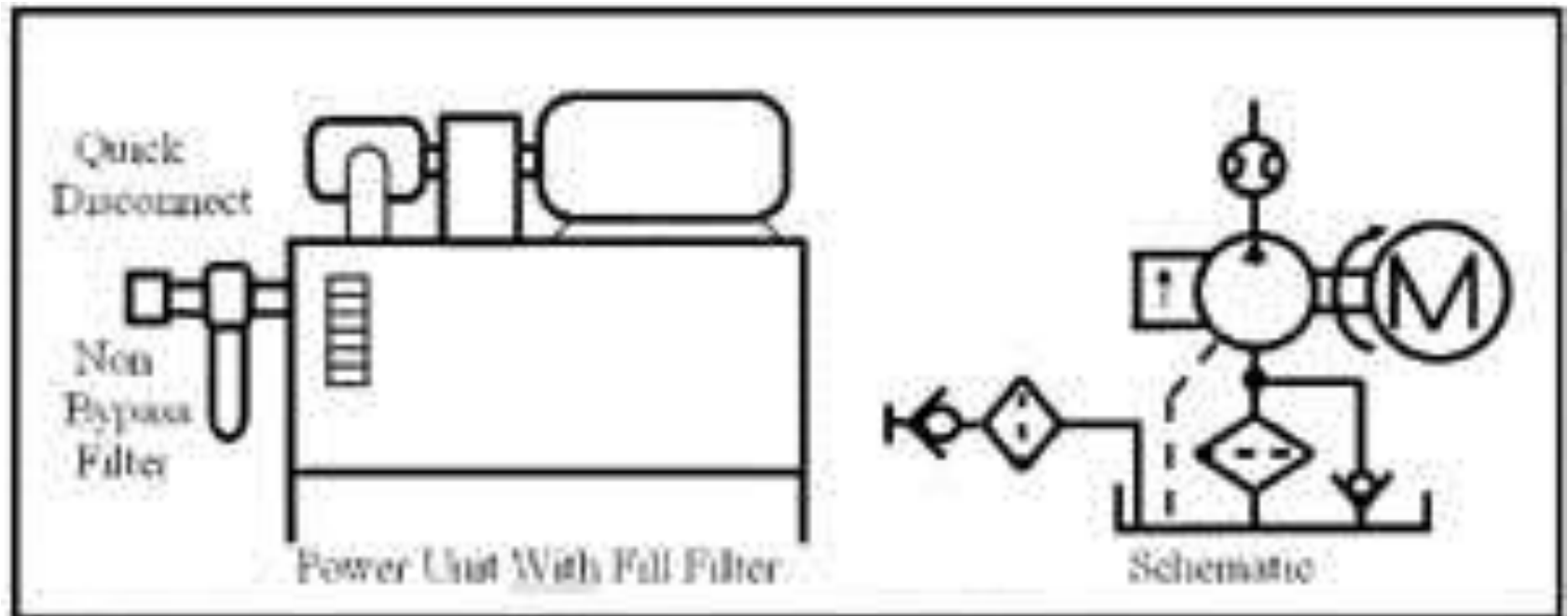


[www.pneumatica.be](http://www.pneumatica.be)



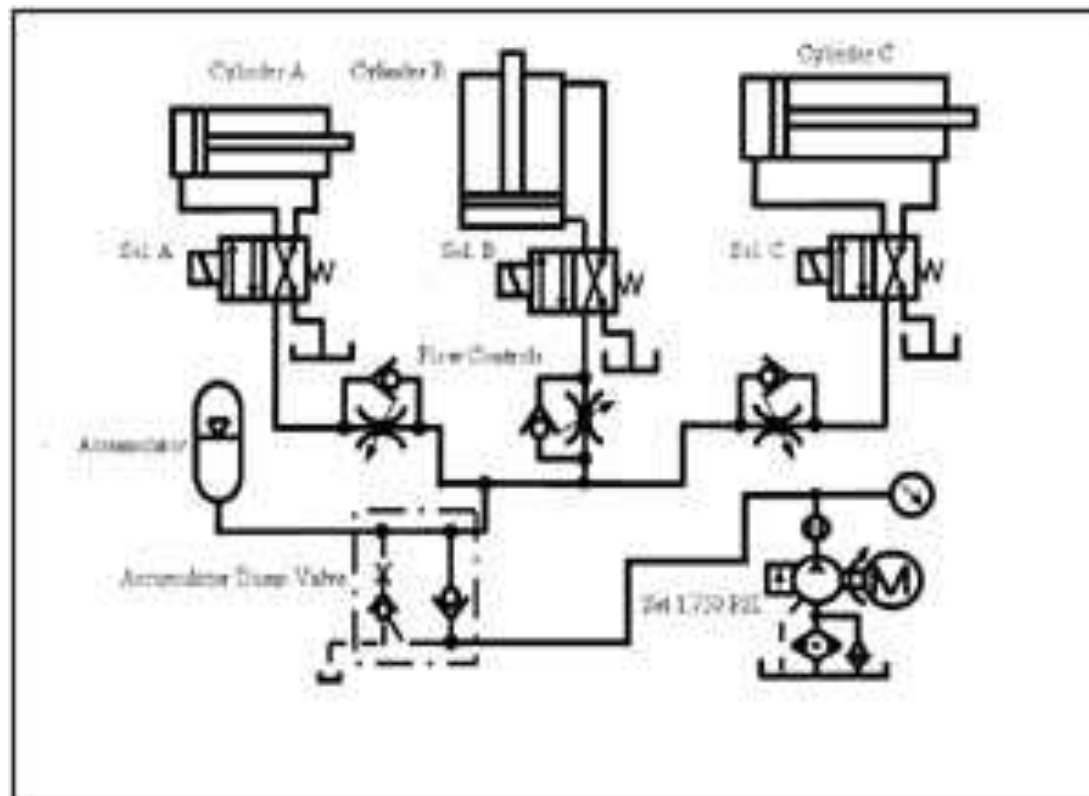


# Hydraulic power unit and circuit diagram of its filter arrangement

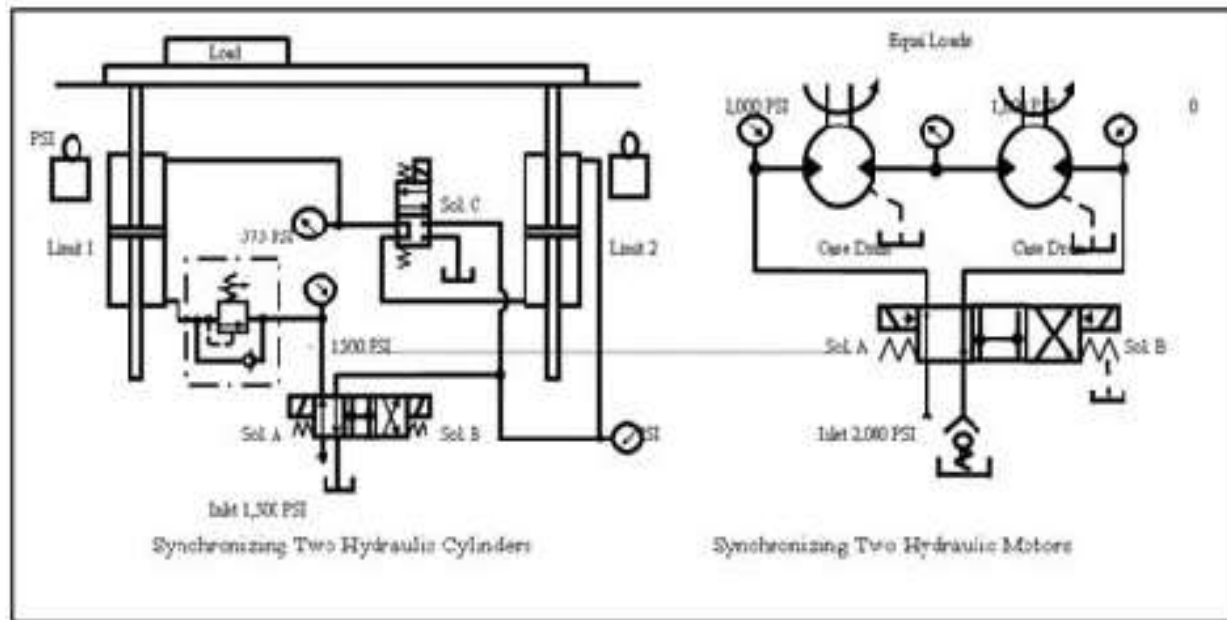




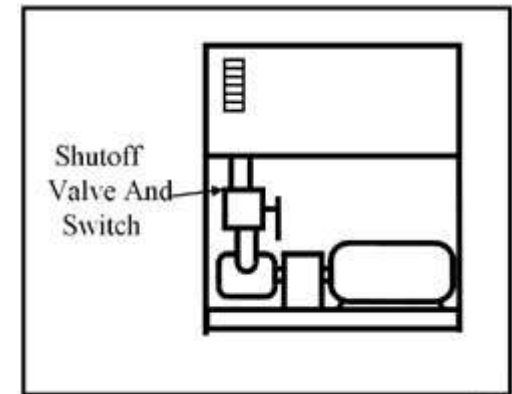
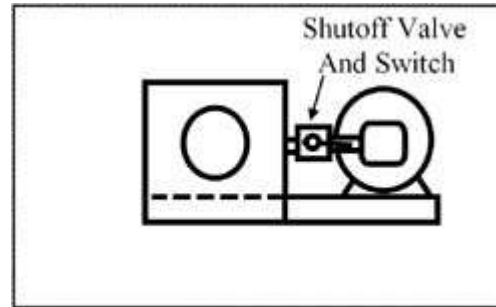
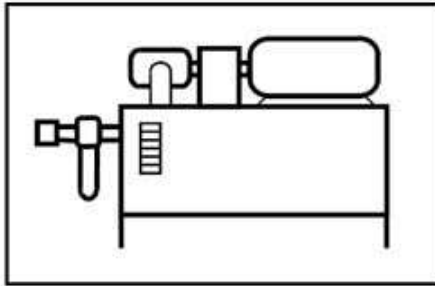




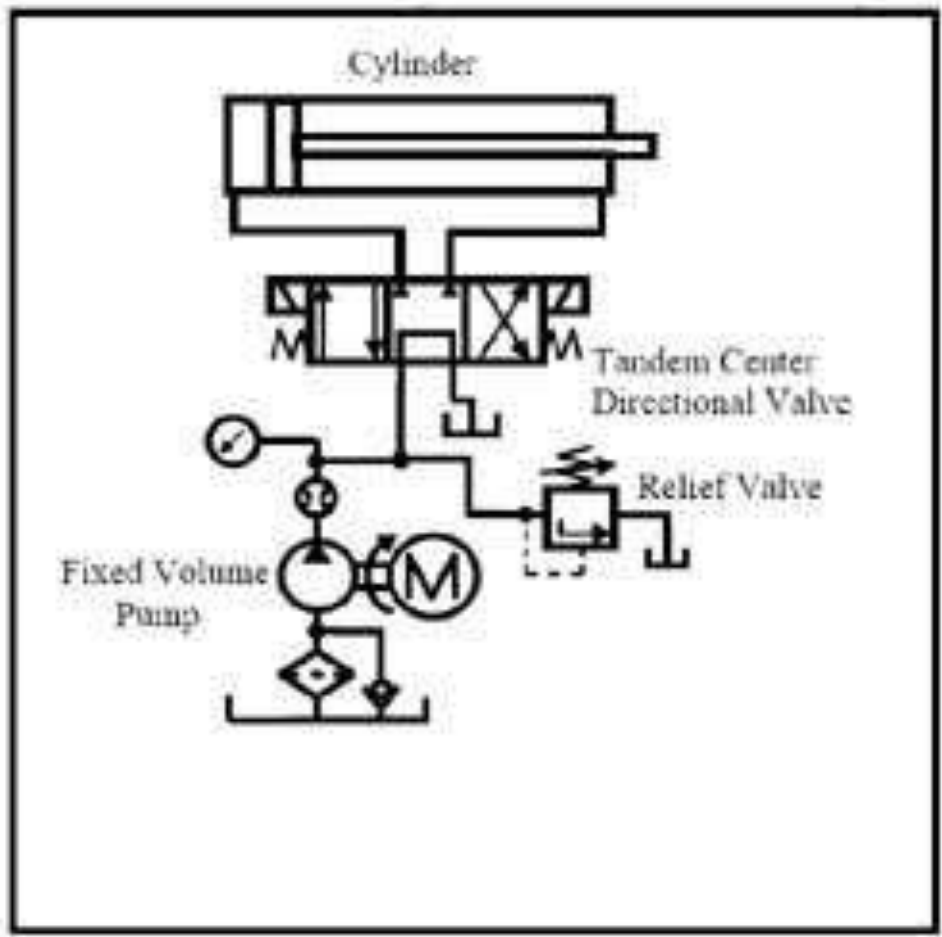
# Σχηματική απεικόνιση δύο υδραυλικών κυκλωμάτων συγχρονισμένης λειτουργίας.

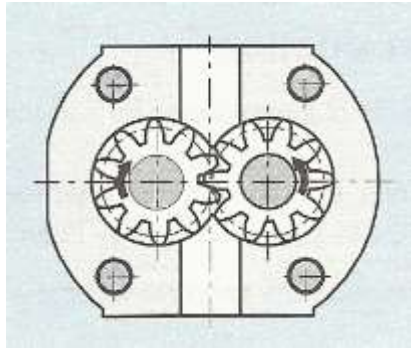


# Υδραυλική Μονάδα Ισχύος



# Τυπικό κύκλωμα με αντλία σταθερής μετατόπισης





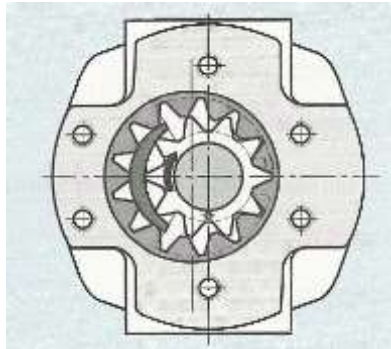
$$V = m \cdot z \cdot b \cdot h \cdot \pi$$

$m$  = modulus

$z$  = number of gears

$b$  = width of gears

$h$  = height of gears



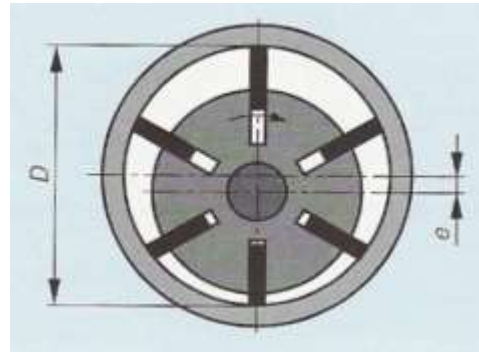
$$V = m \cdot z \cdot b \cdot h \cdot \pi$$

$m$  = modulus

$z$  = number of internal gears

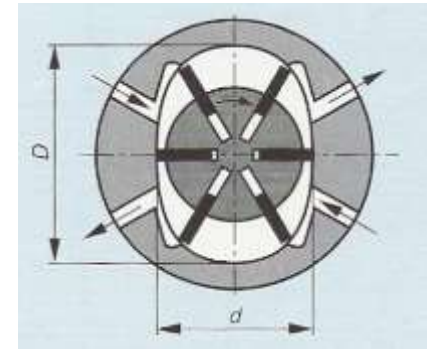
$b$  = width of gears

$h$  = height of gears



$$V = 2 \cdot \pi \cdot b \cdot e \cdot D$$

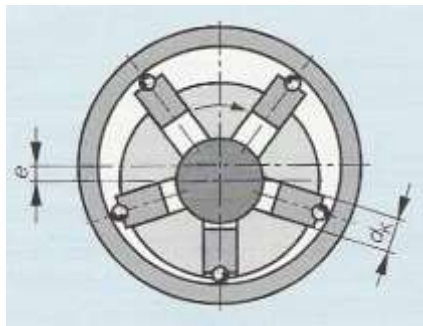
$b$  = vane width



$$V = \left( \frac{\pi \cdot (D^2 - d^2)}{4} \right) \cdot k \cdot b$$

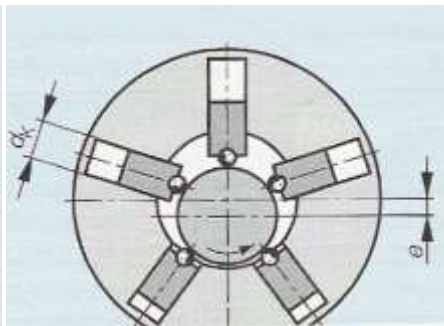
$b$  = vane width

$k$  = vane stroke per revolution



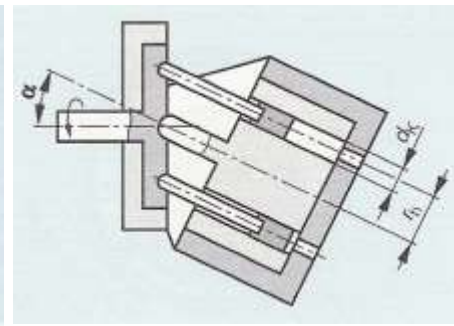
$$V = \frac{d_K^2 \cdot \pi}{4} \cdot 2e \cdot z$$

$z$  = number of pistons

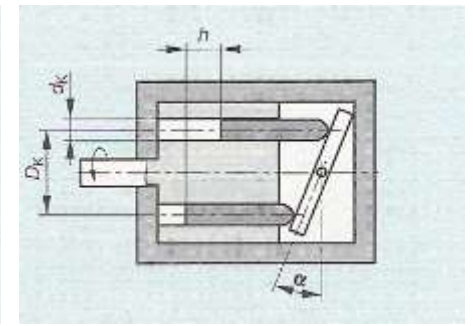


$$V = \frac{d_K^2 \cdot \pi}{4} \cdot 2e \cdot z$$

$z$  = number of pistons



$$V = \frac{d_K^2 \cdot \pi}{4} \cdot 2r_h \cdot z \cdot \sin \alpha$$



$$V = \frac{d_K^2 \cdot \pi}{4} \cdot D_K \cdot \tan \alpha$$

# Υδραυλικό Υγρό

- Μεταδίδει ενέργεια
- Λιπαίνει
- Στεγανοποιεί

# Υδραυλικό Υγρό

- Ορυκτέλαιο (με πρόσθετα)
- Συνθετικό έλαιο
- Νερό
- Μίγμα Νερού – γλυκόλης
- Μίγμα Νερού – ελαίου
- Έλαιο φυτικής προέλευσης

# Υδραυλικό Υγρό

## Πρόσθετα Βελτίωσης

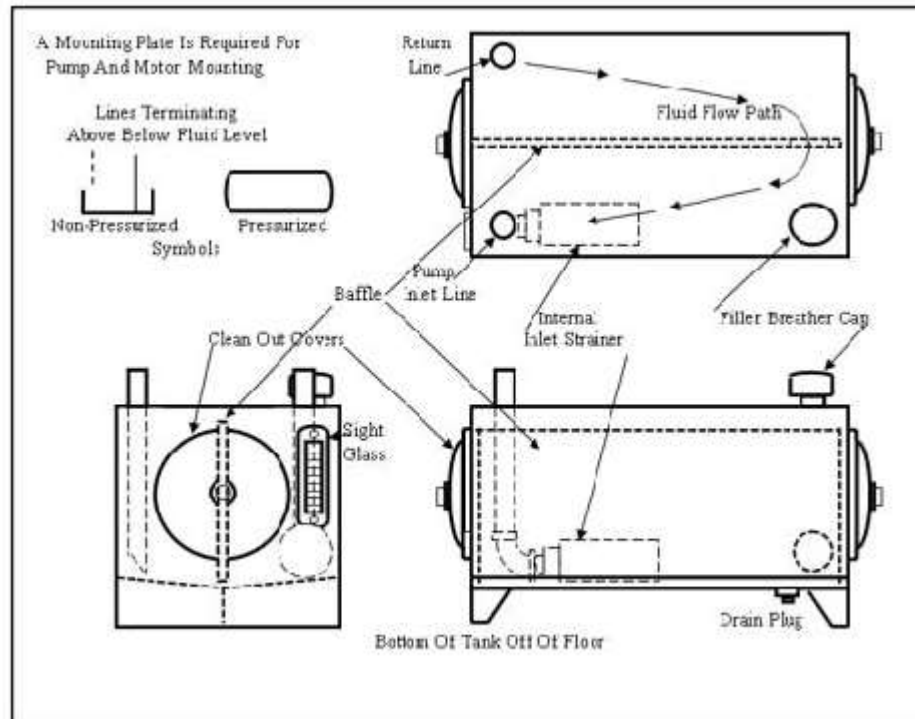
- της λιπαντικής ικανότητας
- Του ιξώδους
- Της αντιοξειδωτικής προστασίας
- Της προστασίας έναντι δημιουργίας αφρού
  
- κλπ



# Υδραυλικό Υγρό

- Υπερθέρμανση
- Μόλυνση

# Δεξαμενή Λαδιού



# Απορρόφηση – εκπομπή θερμότητας από τη δεξαμενή.

$$HP=0.001 \times (T_{Fmax}-T_{Amax}) \times A$$

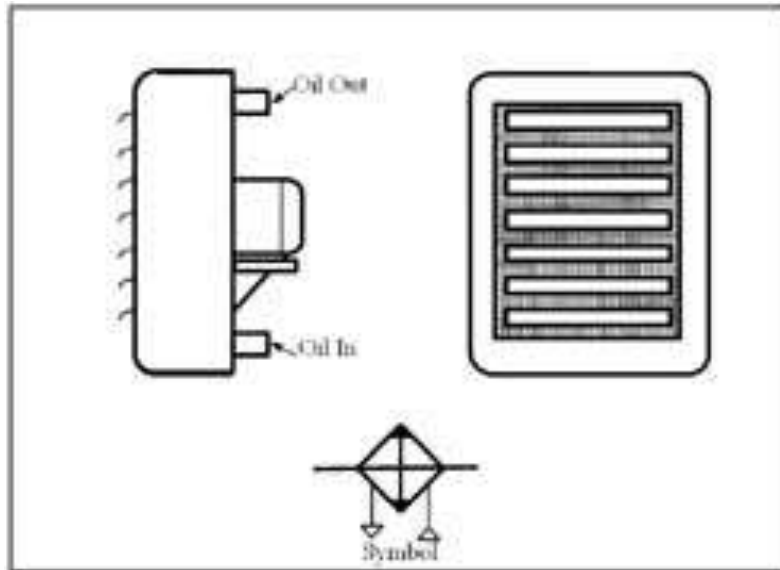
HP: Θερμική Ισχύς που μπορεί να διαχυθεί από τη δεξαμενή. - hp

$T_{Fmax}$ : Μέγιστη επιτρεπόμενη θερμοκρασία υδραυλικού υγρού. - °F

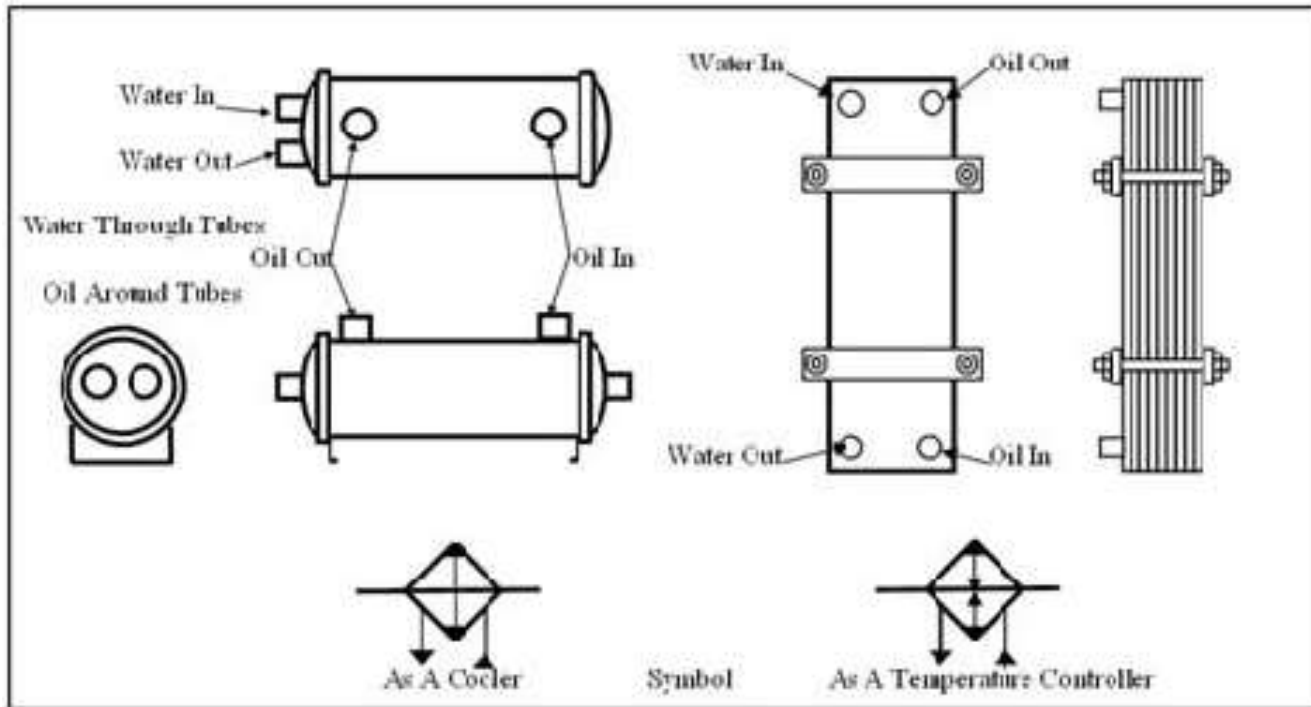
$T_{Amax}$ : Μέγιστη θερμοκρασία αέρα – °F

A: Επιφάνεια επαφής δεξαμενής με το υδραυλικό υγρό – ft<sup>2</sup>

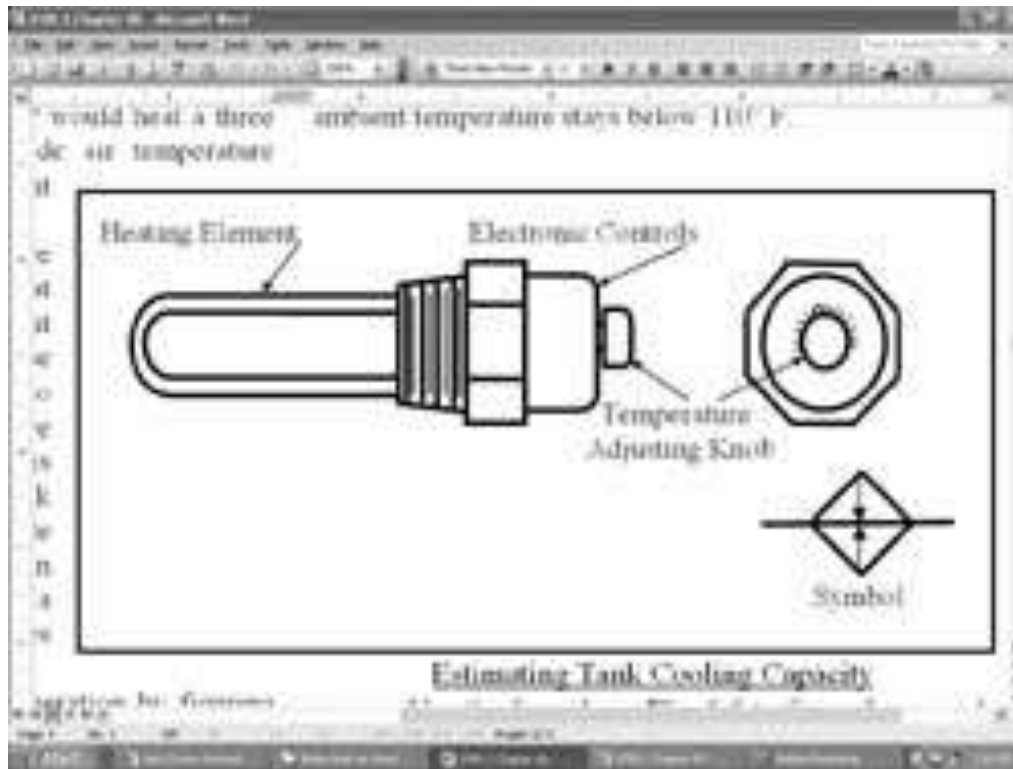
# Ψύκτης



# ΨΥΚΤΕΣ



# Θερμαντήρας Δεξαμενής



# Θερμαντής

$$\text{kW} = \frac{C_T \times (T_{Fd} - T_{Amin})}{800 \times t}$$

kW = power required to heat fluid — kW

$C_T$  = capacity of tank — gal

$T_{Fd}$  = desired fluid temperature — °F

$T_{Amin}$  = minimum ambient air temperature — °F

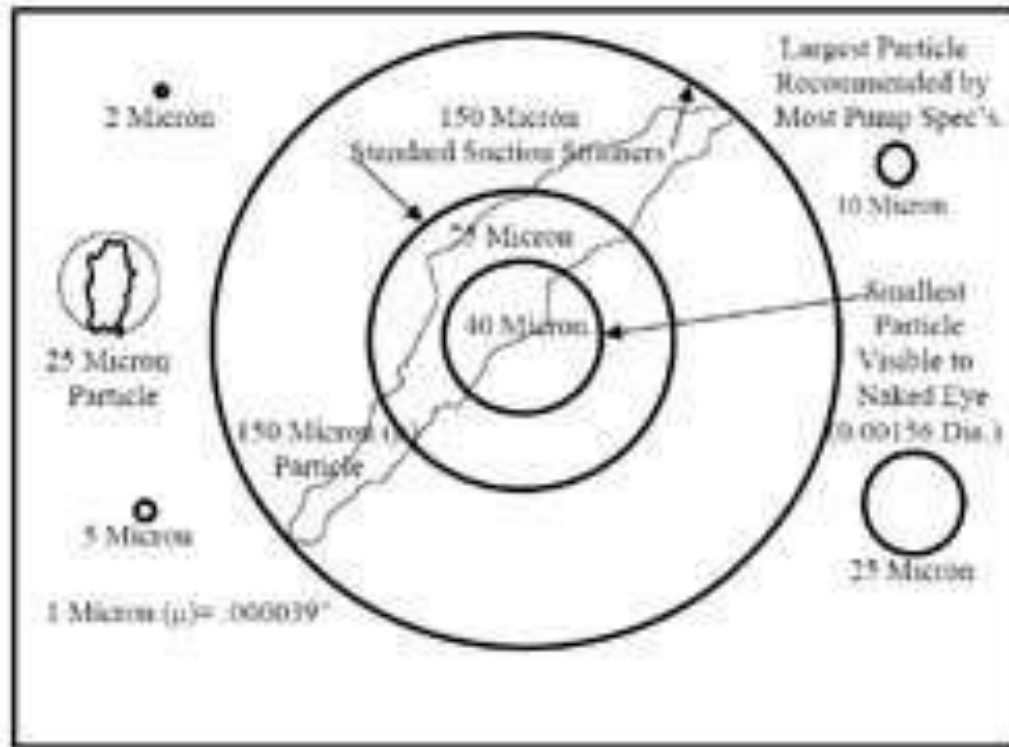
A = tank area in contact with fluid — ft<sup>2</sup>

t = allowable time — hr

Note: To minimize the size of heating elements, allow 1 to 3 hr for heating in this worst-case scenario.

To only maintain a desired temperature, reduce power (kW) by  $\frac{1}{2}$  to  $\frac{2}{3}$  based on time (t).

# Σωματίδια στο λάδι



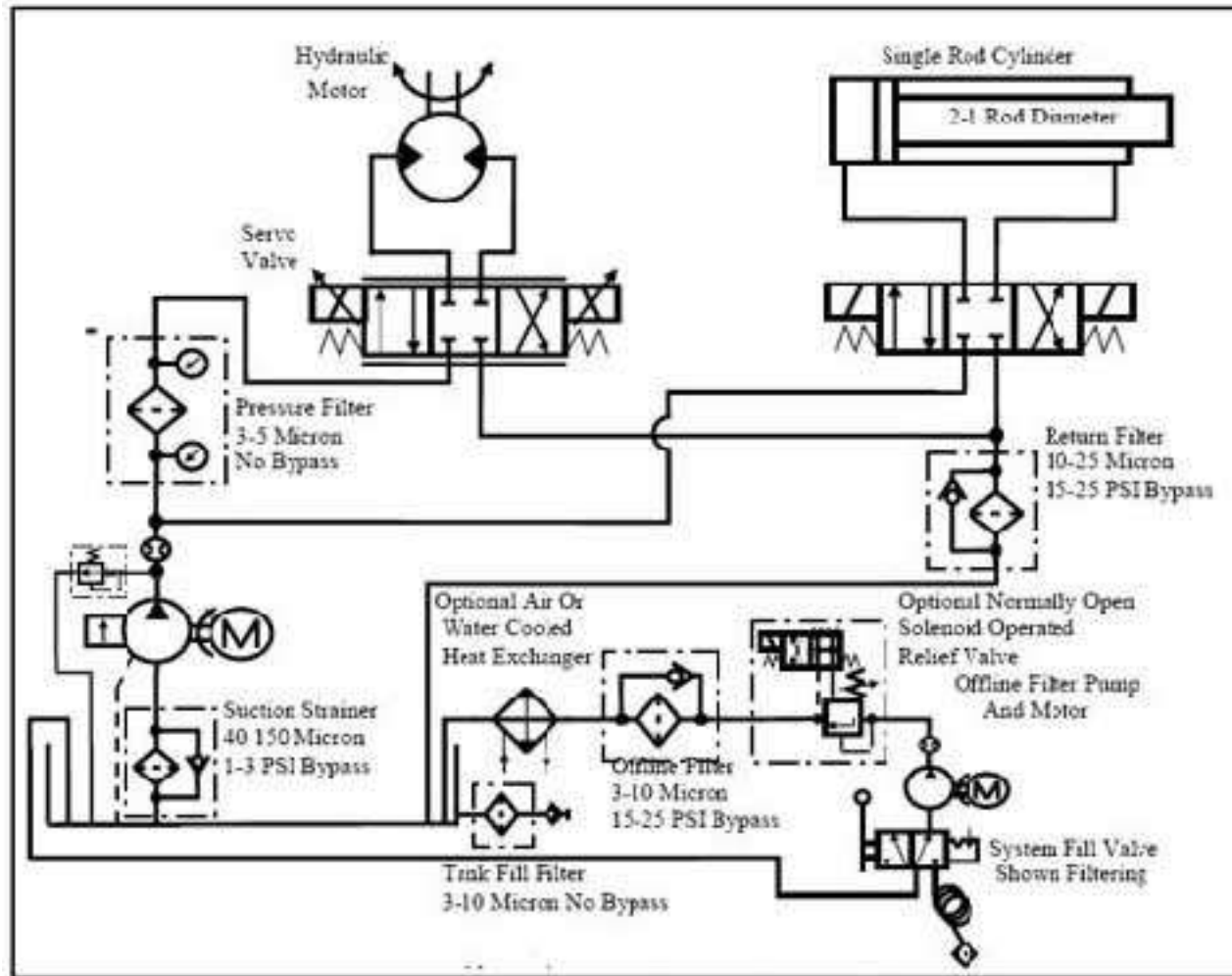


# Υδραυλικό Υγρό

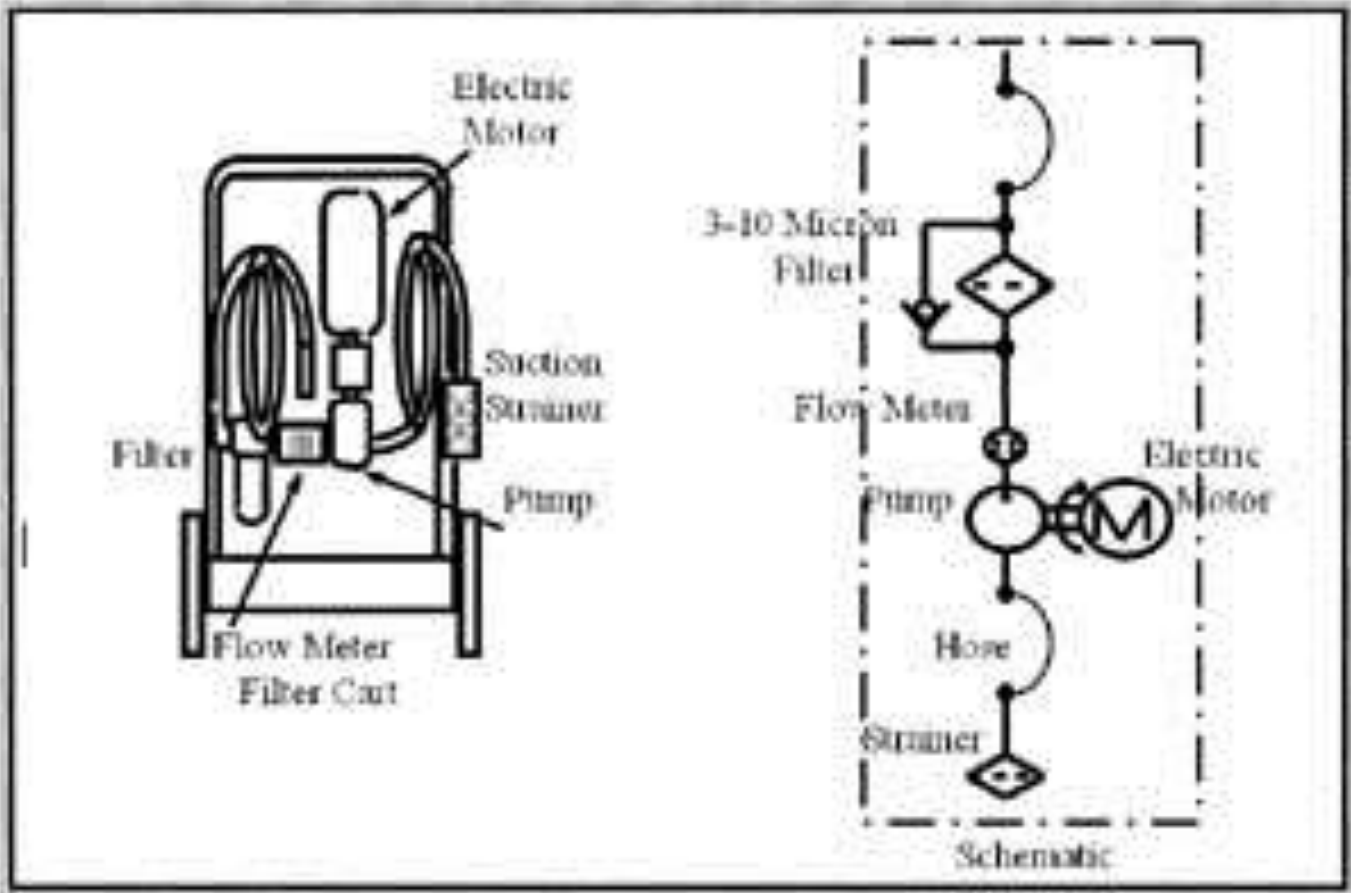
ISO 4406 Chart		
Range Number	Number of Particles per ml	
	More Than	Up to and Incl.
24	80,000	160,000
23	40,000	80,000
22	20,000	40,000
21	10,000	20,000
20	5,000	10,000
19	2,500	5,000
18	1,300	2,500
17	640	1,300
16	320	640
15	160	320
14	80	160
13	40	80
12	20	40
11	10	20
10	5	10
9	2.5	5
8	1.3	2.5
7	.64	1.3
6	.32	.64

COMPONENT	ISO Code
Servo Control Valves	16/14/11
Proportional Valves	17/15/12
Vane and Piston Pumps	
And Motors	18/16/13
Directional and	
Pressure Control Valves	18/16/13
Gear Pumps and Motors	18/17/14
Flow Control Valves and	
Cylinders	20/18/15
New Unused Oil	20/18/15

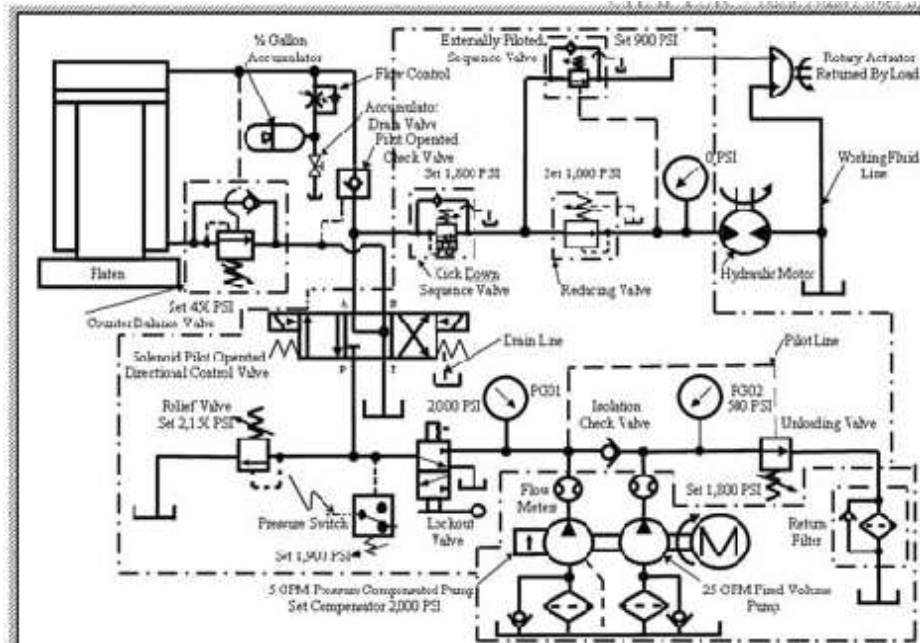
# Φίλτρα



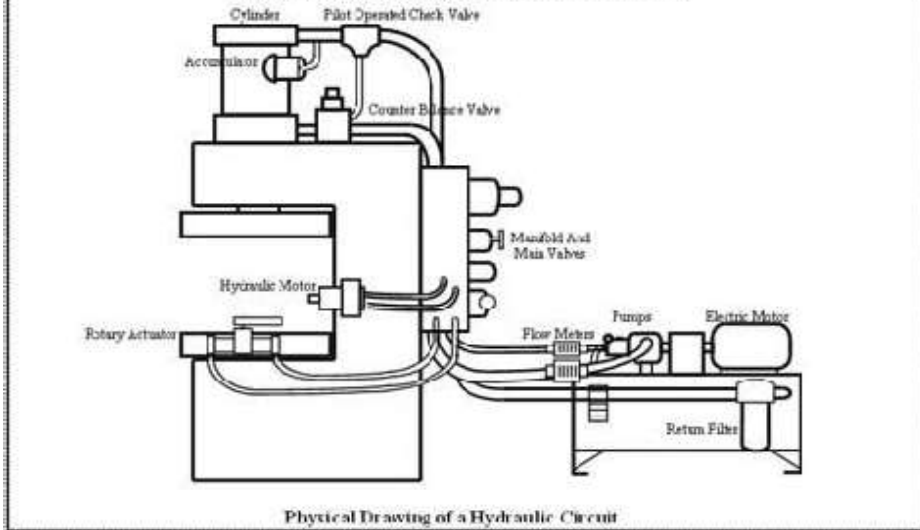
# Filter cart (used to transfer hydraulic fluids) and its circuit schematic diagram



# Σχηματική και φυσική απεικόνιση ενός τυπικού υδραυλικού συστήματος

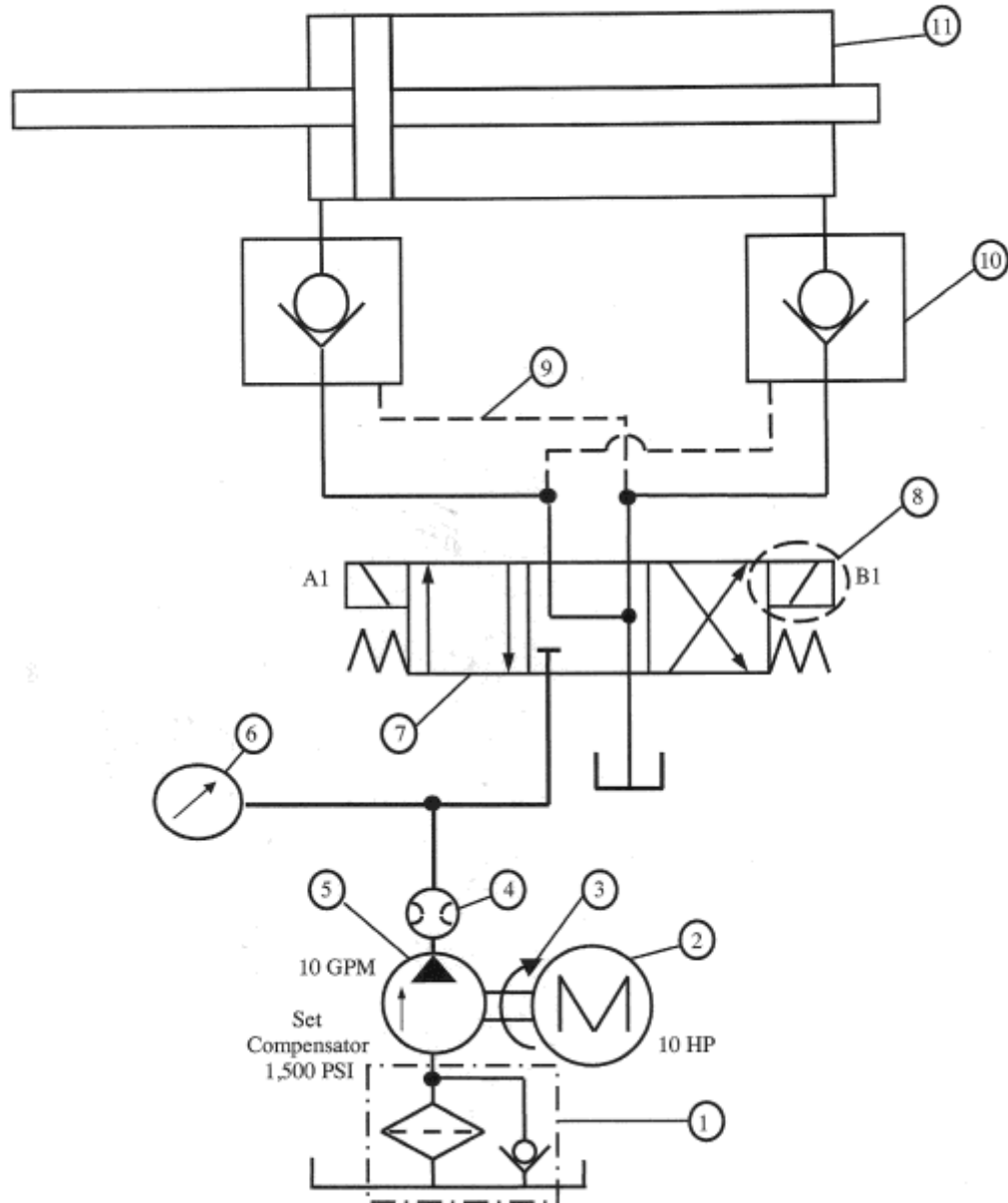


Schematic Drawing of a Hydraulic Circuit

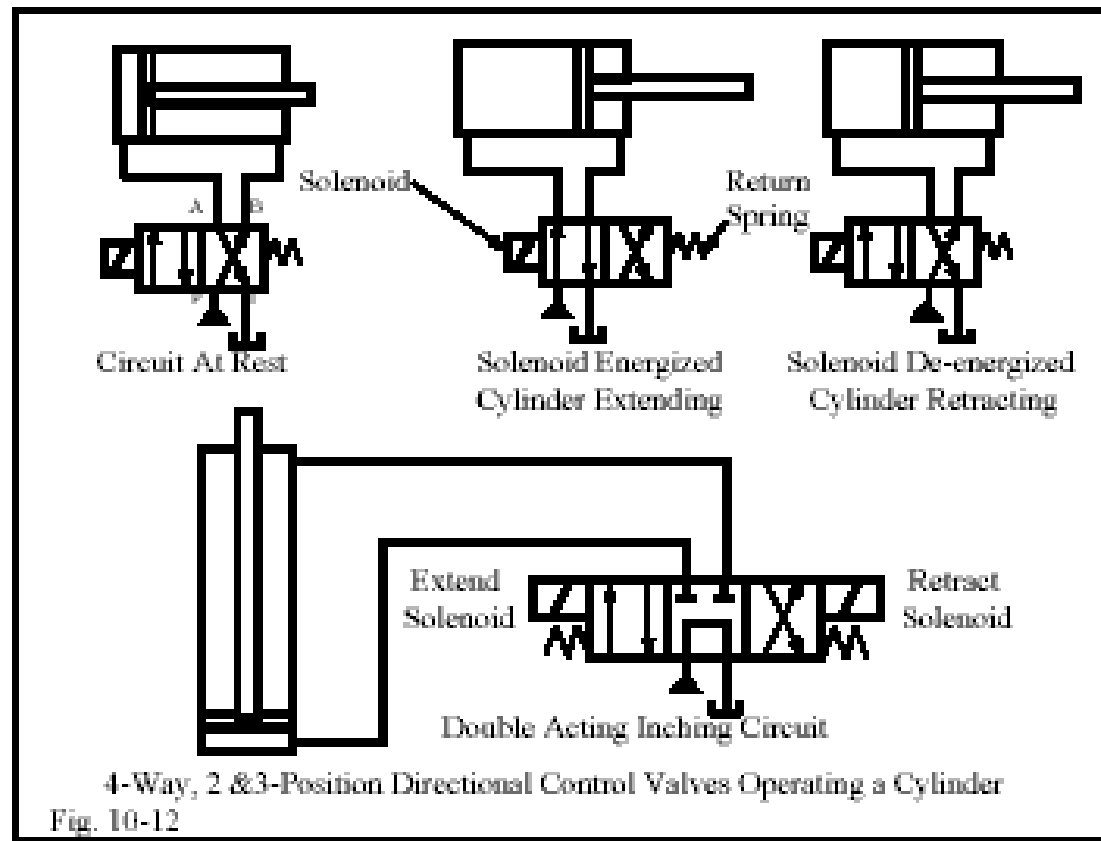


Physical Drawing of a Hydraulic Circuit

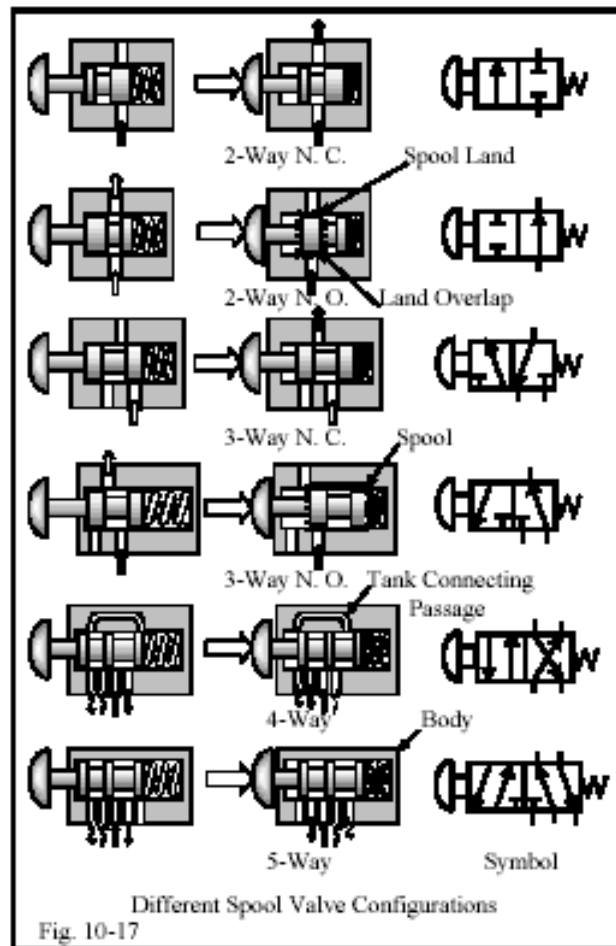
### Dual Pilot Operated Check Valve Locking Circuit



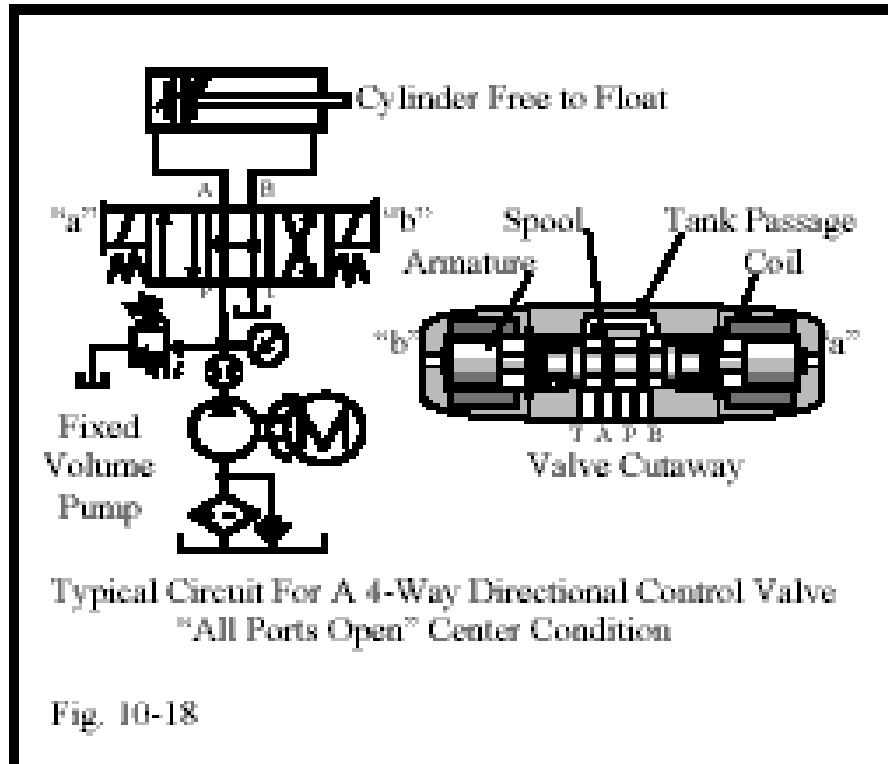
# Circuits in which 2- and 3-position, 4-way valves operate cylinders



Views of a variety of valve spool configurations, with their symbols. (All have palm-button operators.)

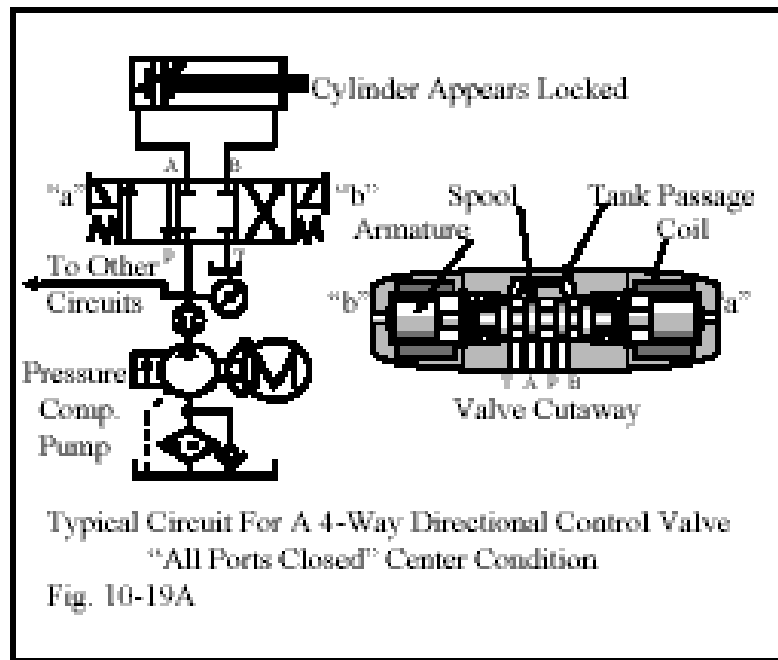


# All ports open

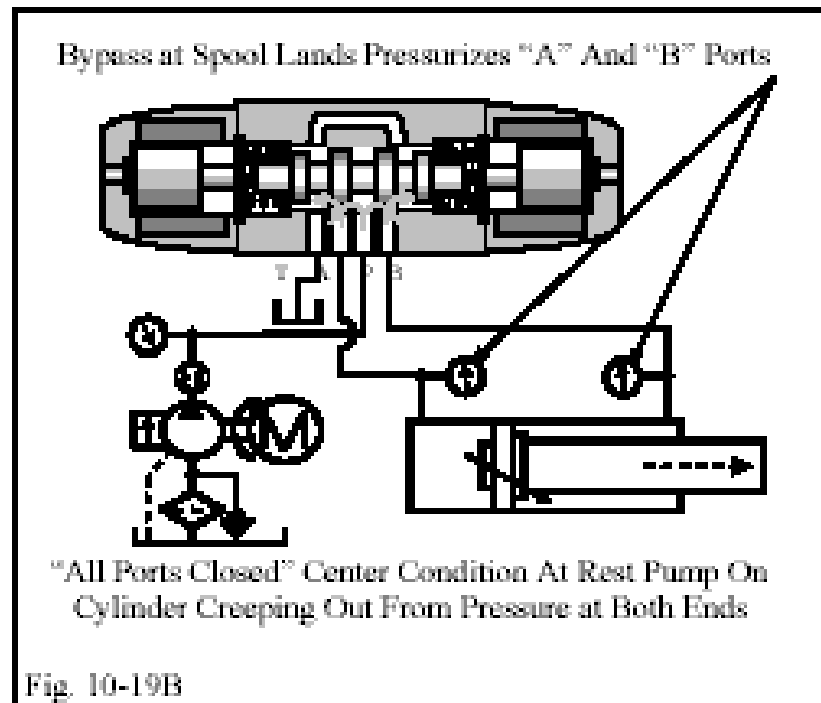




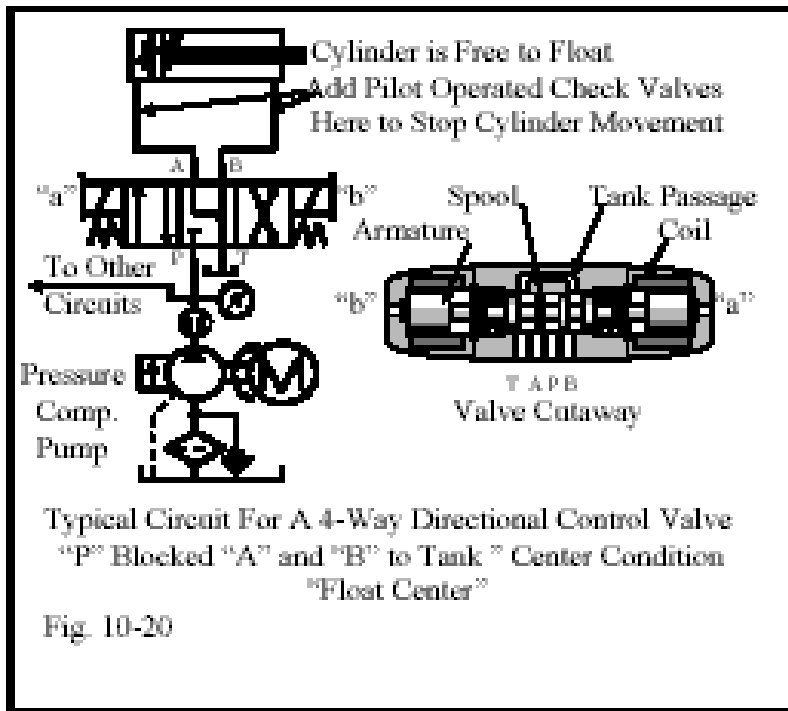
# All ports closed



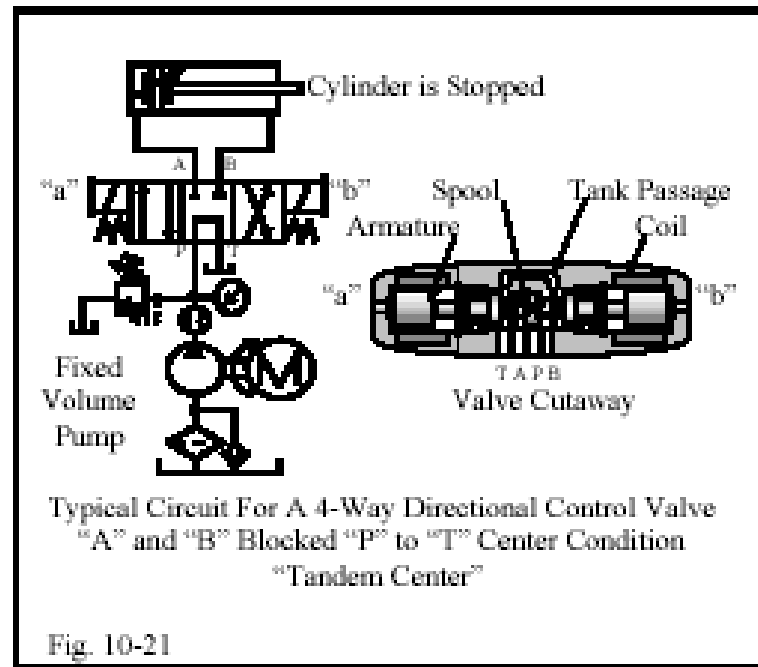
With all-ports-closed valve center condition, bypass flow will extend cylinder



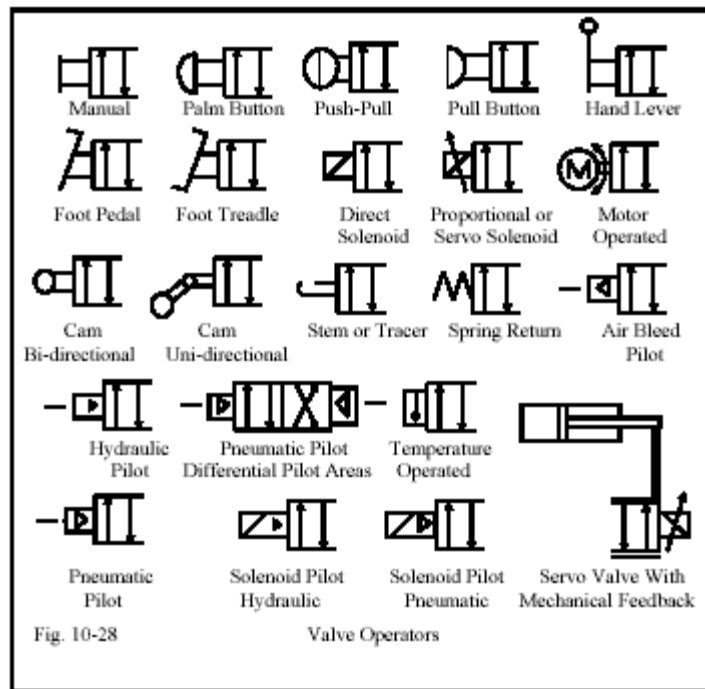
# Float center



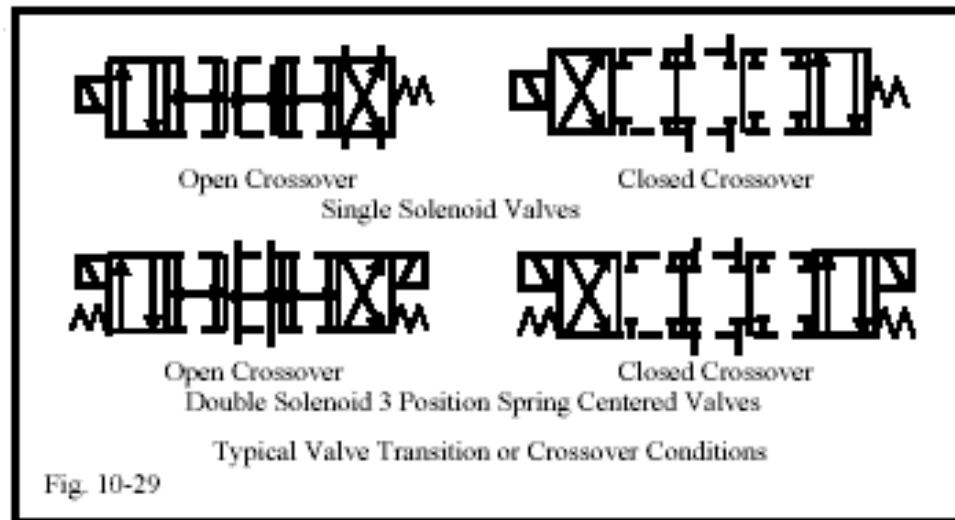
# Tandem center



# Valve operators



# Symbols for typical valve transition or crossover conditions



**NFPA AND ISO STANDARD INTERFACE LAYOUTS FOR  
HYDRAULIC DIRECTIONAL CONTROL VALVES**

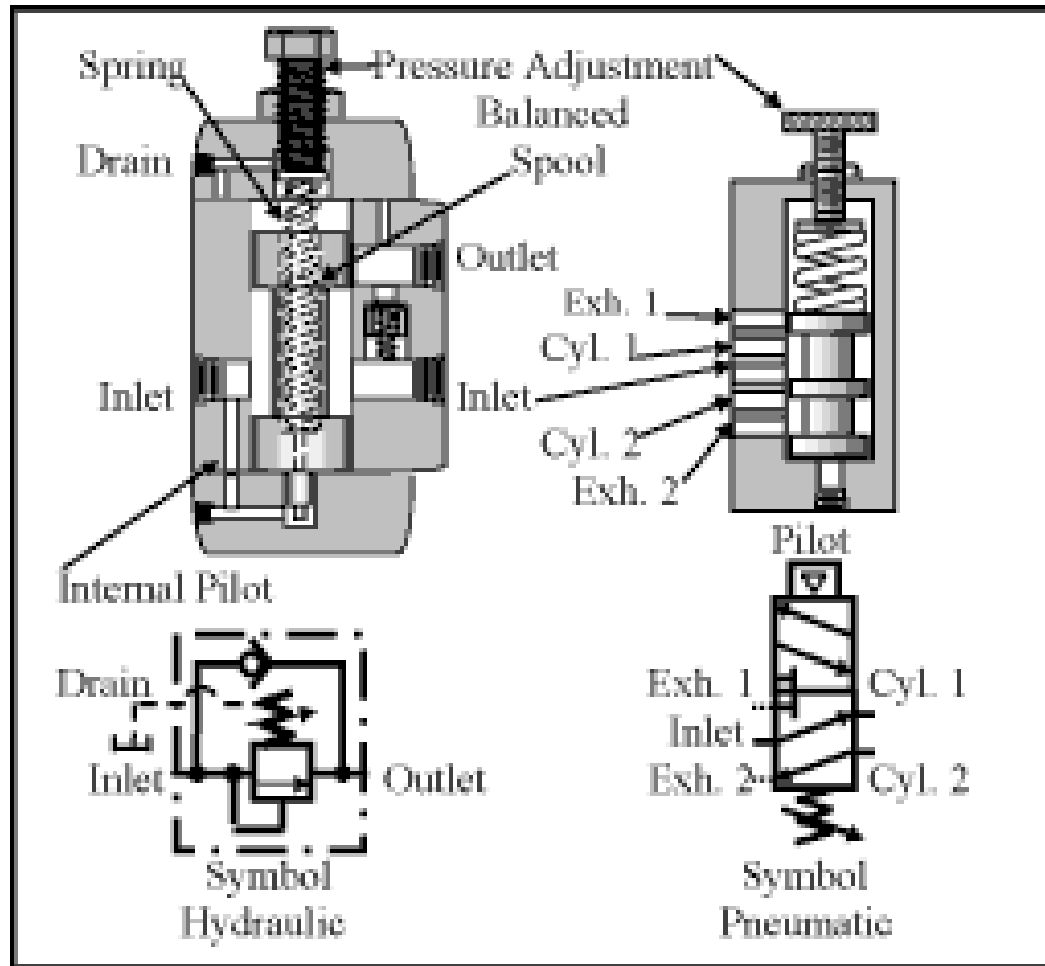
NFPA	ISO	CETOP	NG	PORT DIA	PORT CONFIGURATION	NOMINAL FLOW
D02	02	2	4	.177	<p>Port "A" Port "B" Port "T" Port "P"</p>	5 GPM
D03	03	3	6	.295	<p>Port "A" Port "B" Port "T" Port "P"</p>	10 GPM
D05	05	5	10	.440	<p>Port "A" Port "B" Port "T" Port "P"</p>	20 GPM
<b>All Views Shown Looking Into Ports On The Valve</b>						
D05H	05			.440	<p>Port "A" Port "B" Port "T" Port "P" Port "X" Port "Y"</p>	25 GPM
D07	07	7	16	.690	<p>Port "A" Port "B" Port "T" Port "P" Port "X" Port "Y"</p>	30 GPM
D08	08	8	25	.984	<p>Port "A" Port "B" Port "T" Port "P" Port "X" Port "Y"</p>	60 GPM
D10	10	10	32	1.250	<p>Port "A" Port "B" Port "T" Port "P" Port "X" Port "Y"</p>	100 GPM

Fig. 10-32

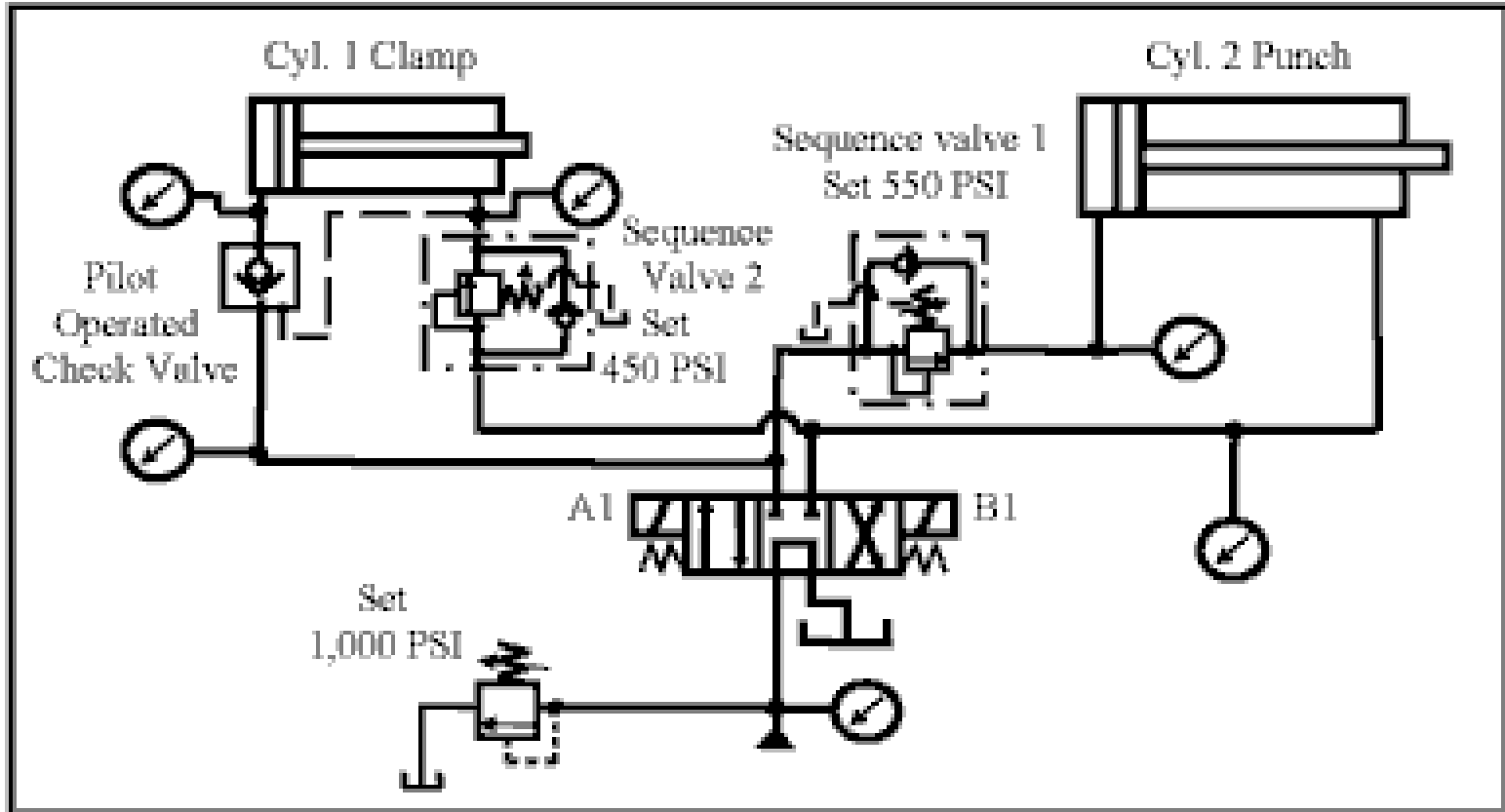
- **Sequence Valves and Reducing Valves**



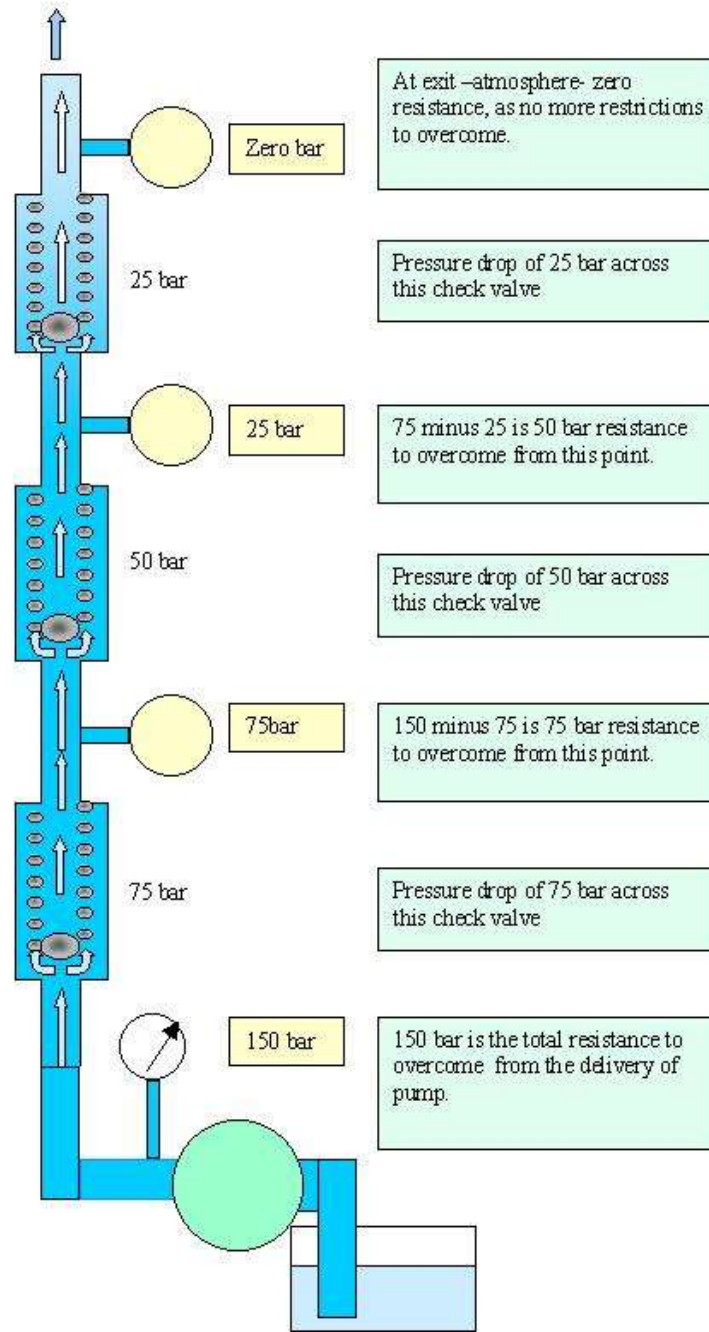
# Hydraulic and pneumatic sequence valves



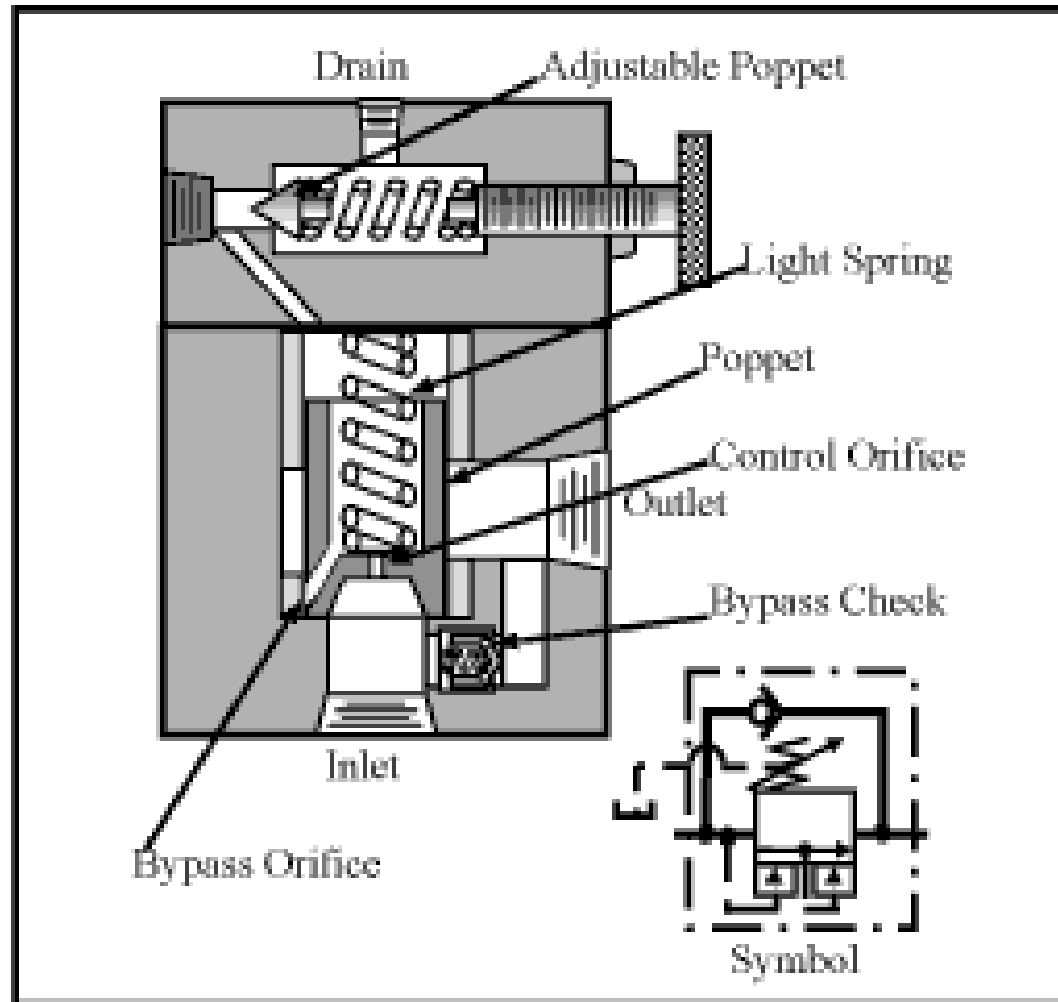
# Typical hydraulic sequence valve circuit



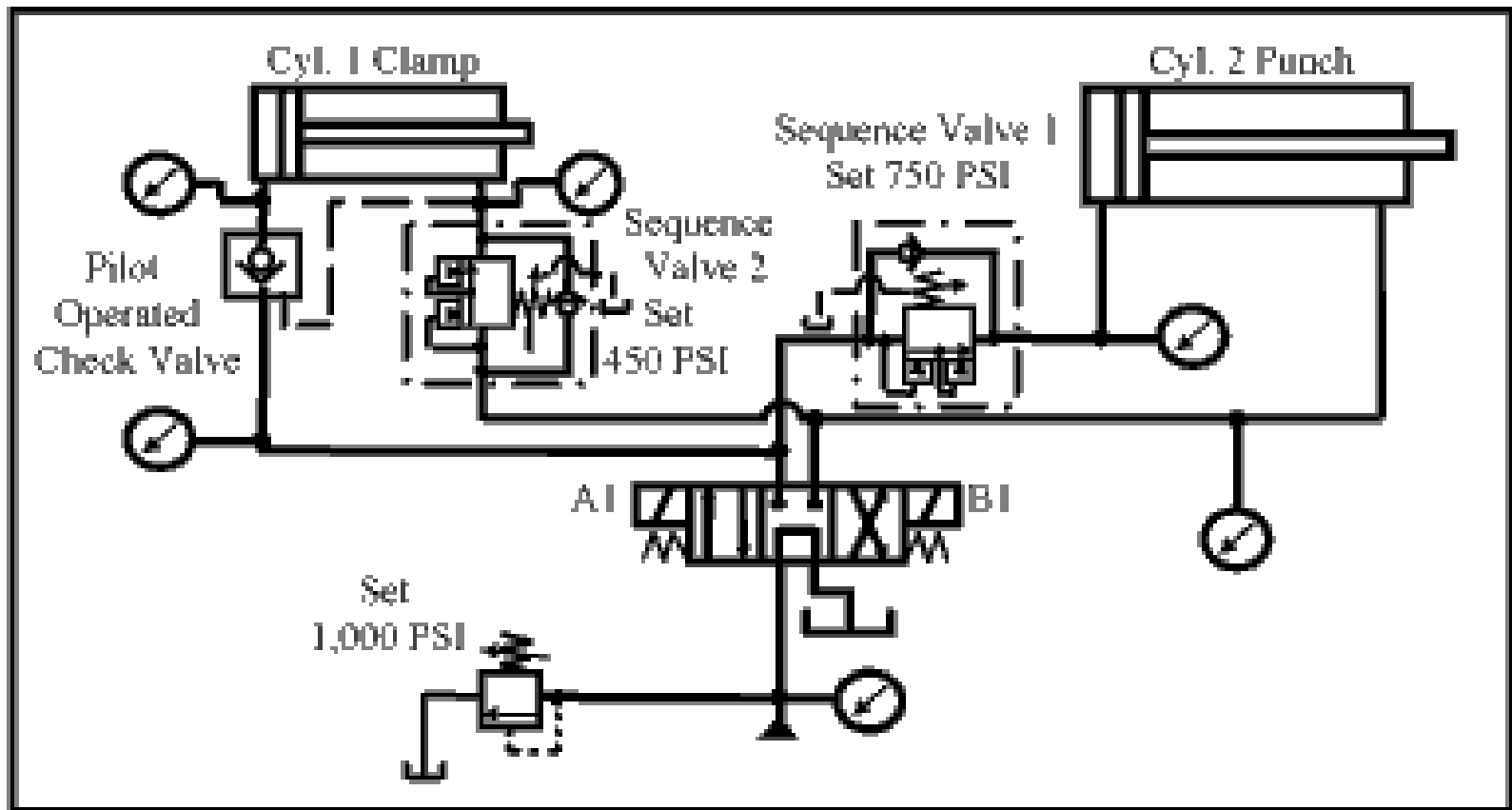
## SERIES RESISTANCE add pressure



# Kick-down sequence valve

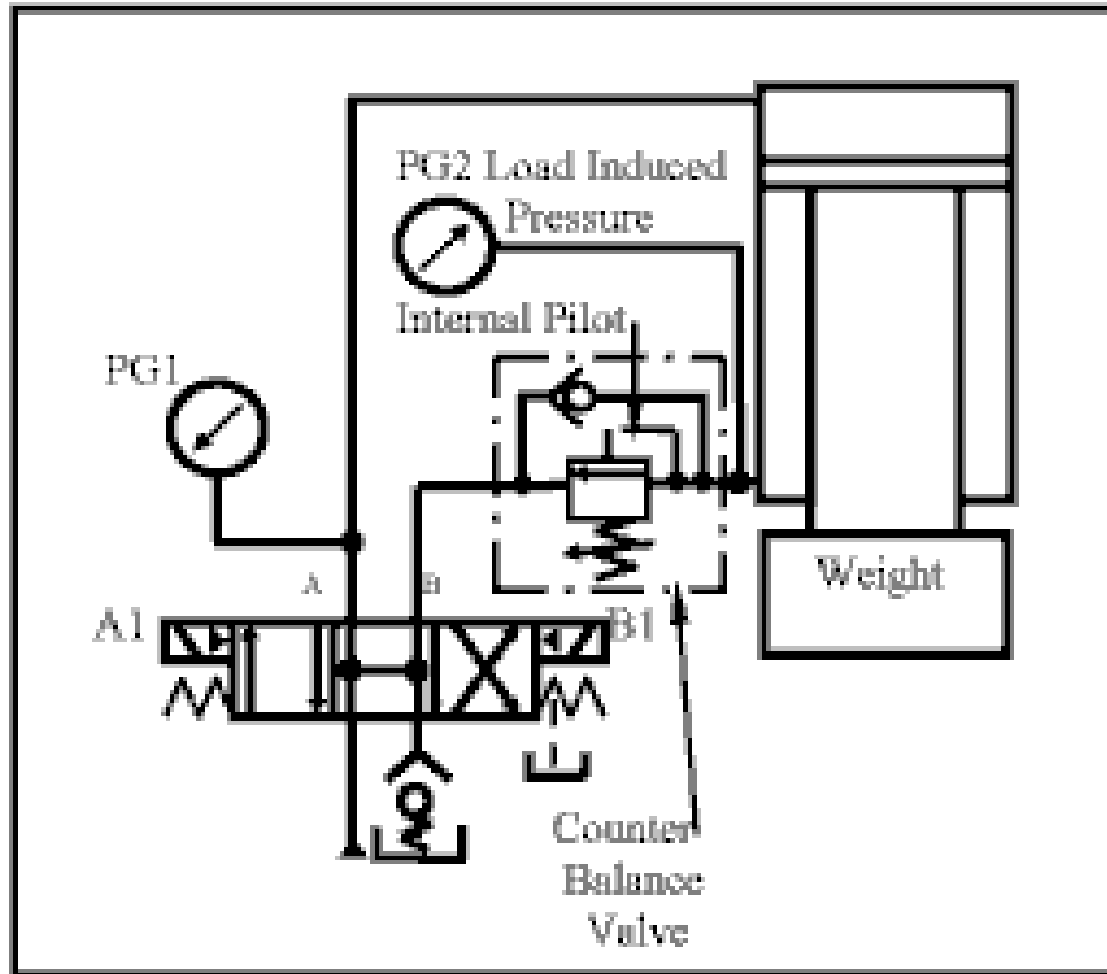


# Hydraulic circuit with kick-down sequence valves

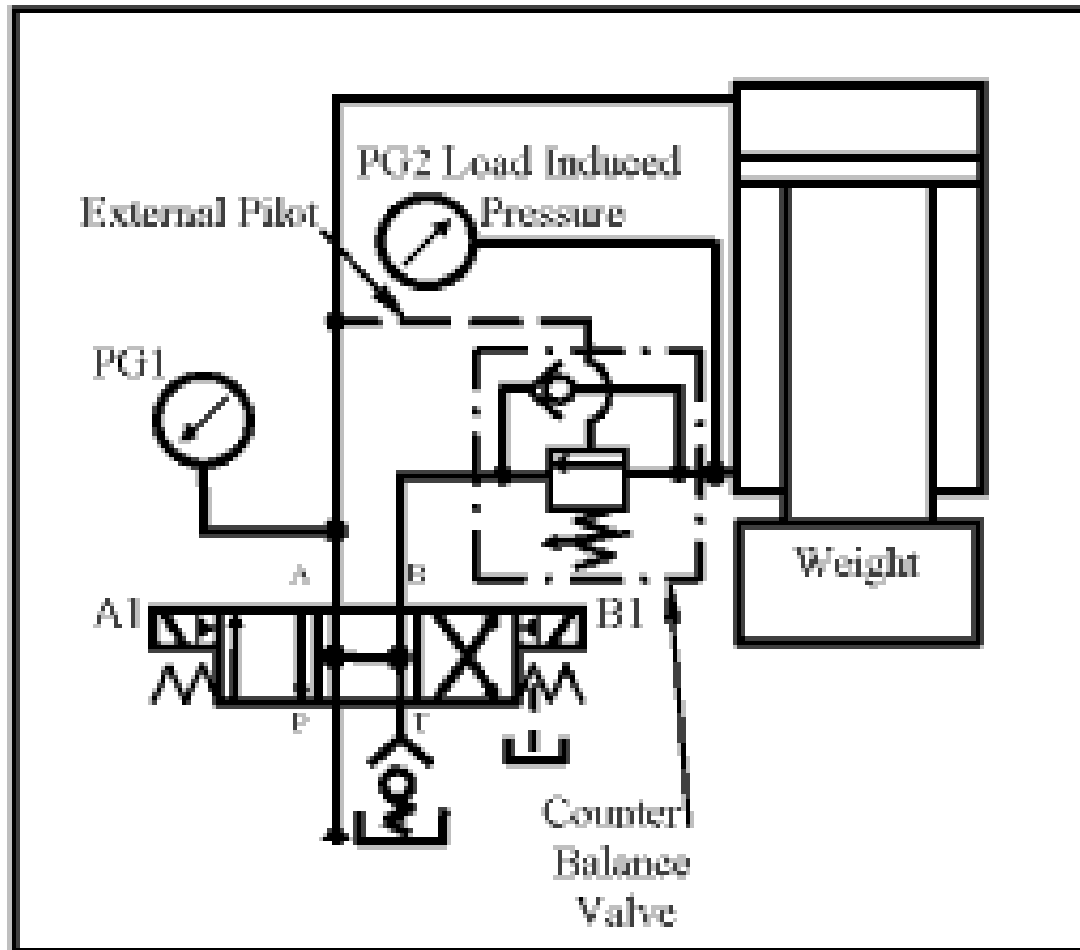




# Internally pilot-operated counterbalance valve circuit

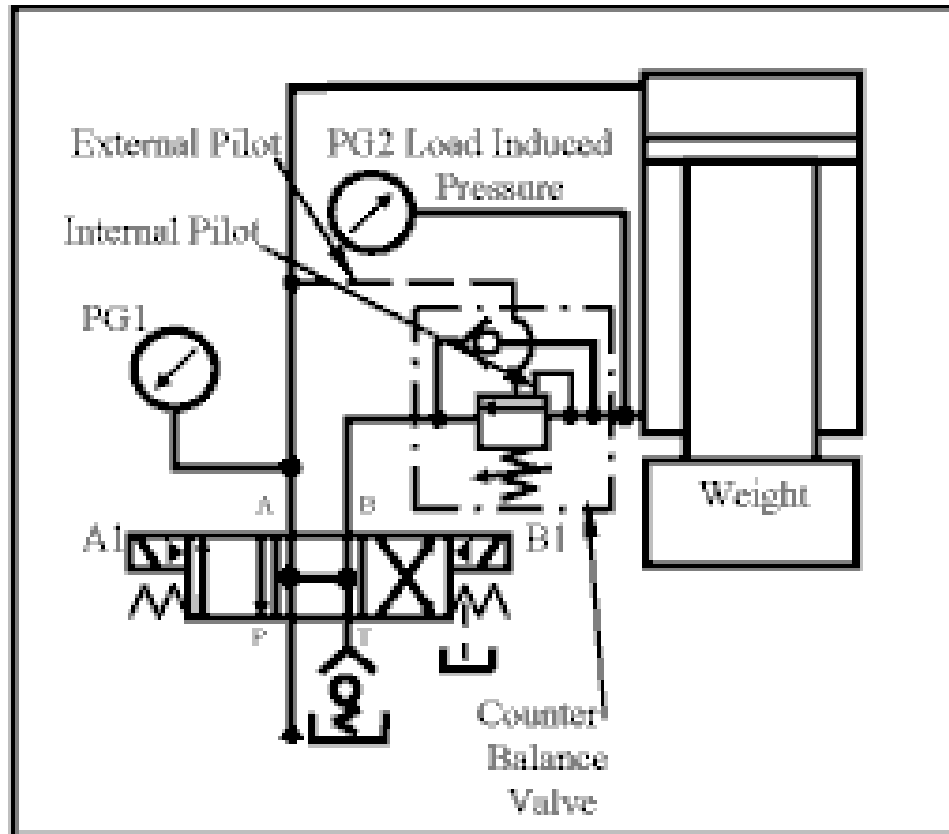


# Externally pilot-operated counterbalance valve circuit

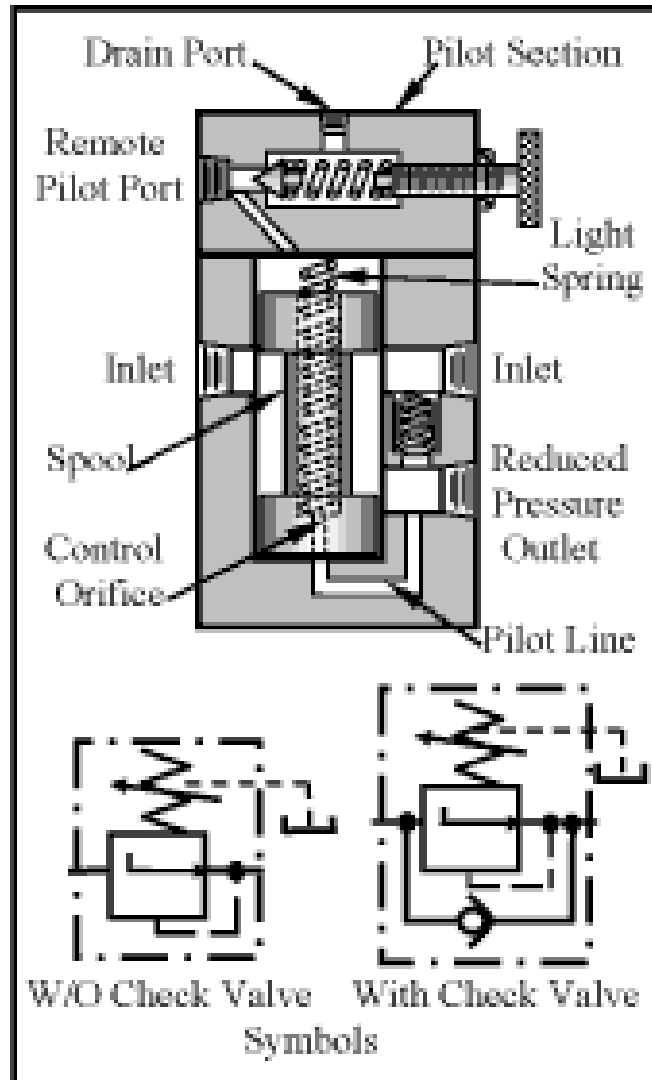




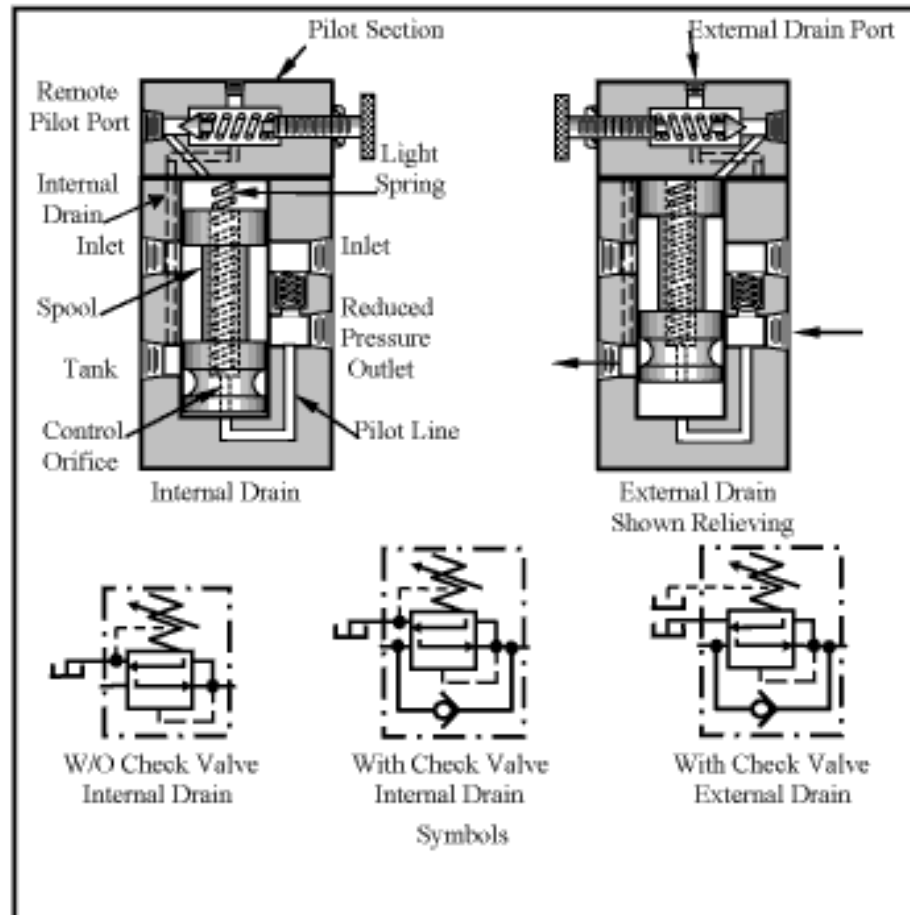
# Internally and externally pilot-operated counterbalance valve circuit



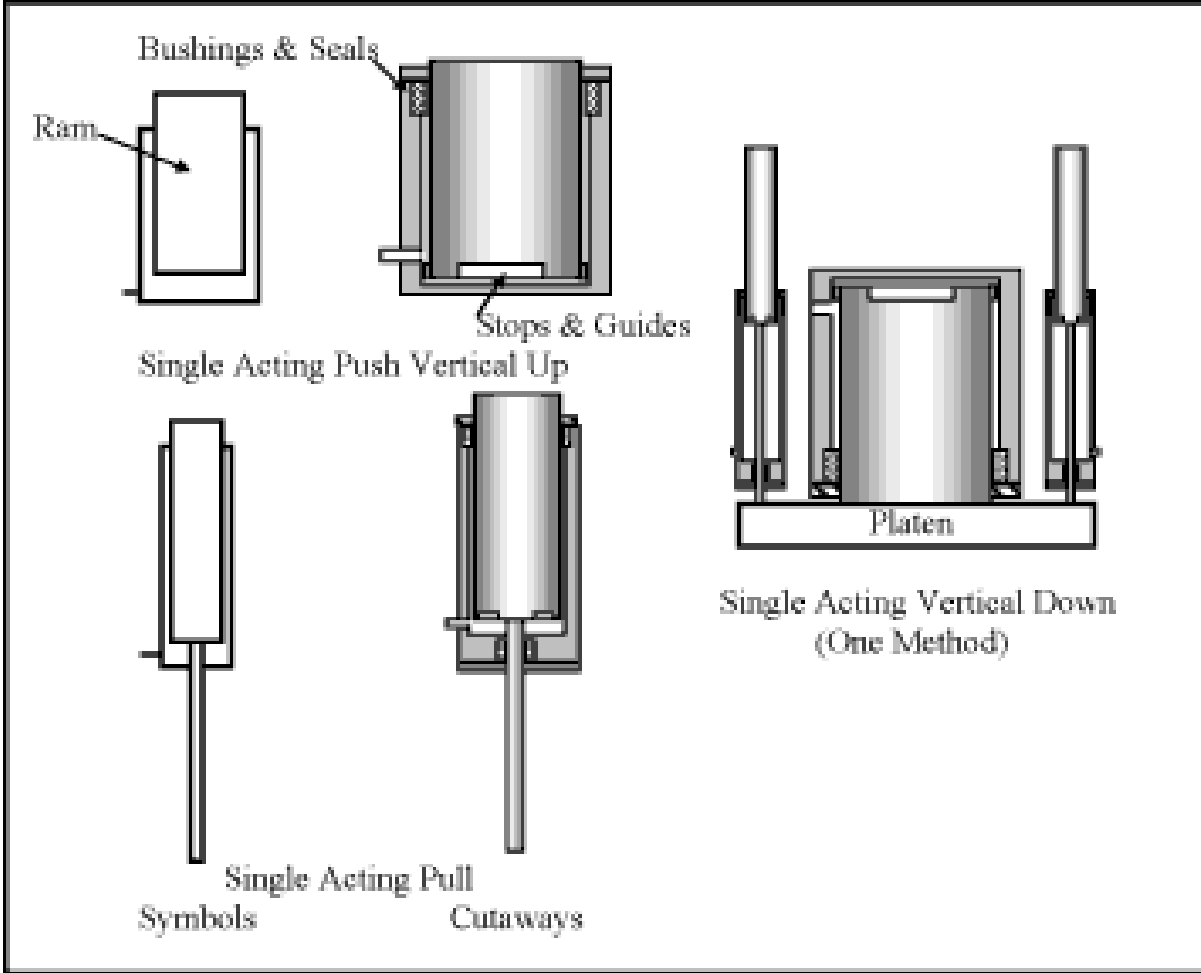
# Pilot-operated reducing valve



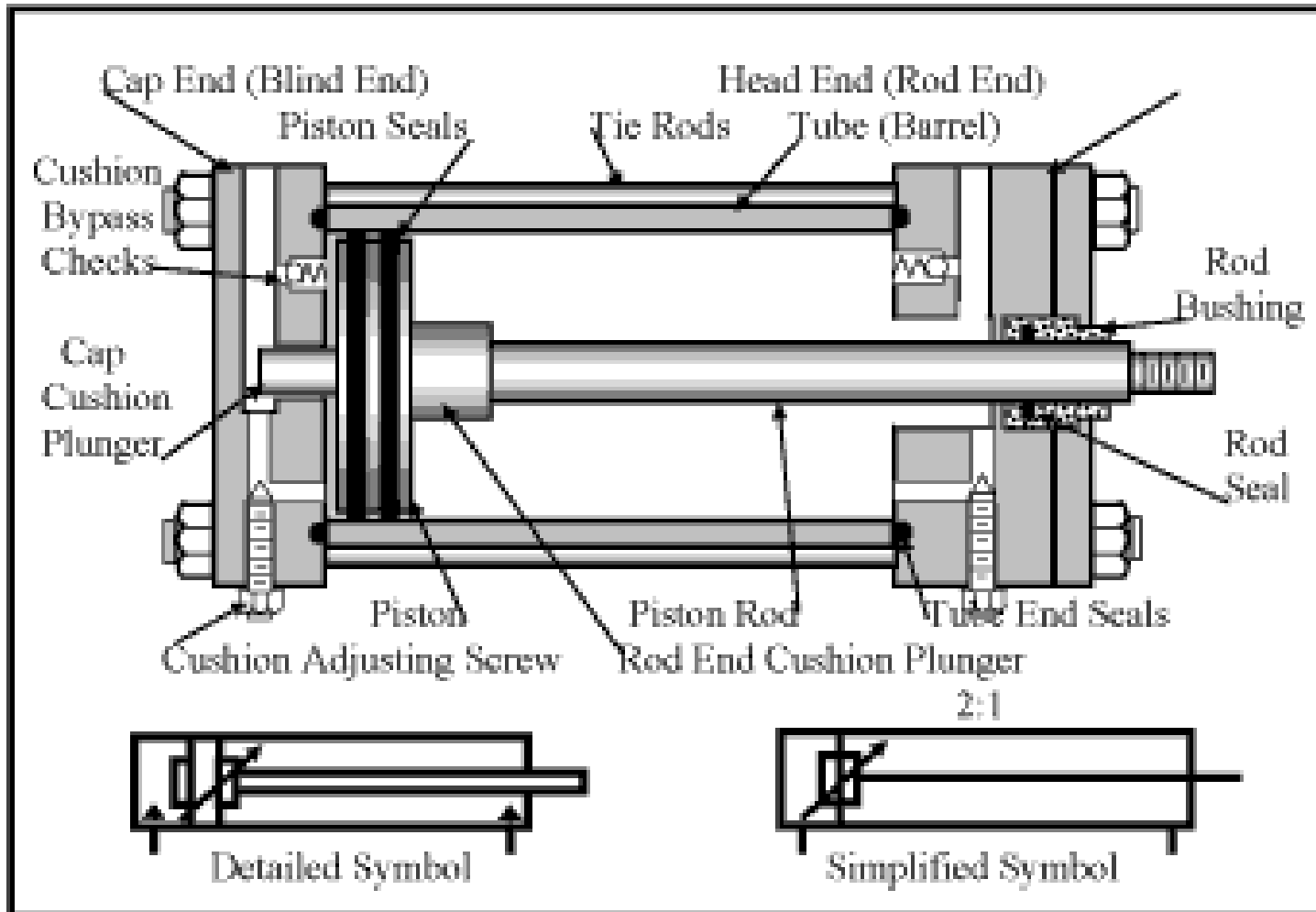
# Pilot-operated reducing/relieving valves



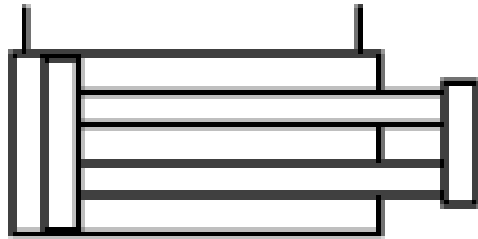
# Single-acting ram cylinders for push and pull applications



# Typical industrial-grade single-rod end tie-rod cylinder



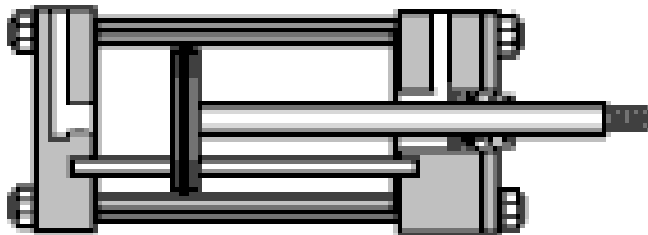
# Non-rotating rod cylinders



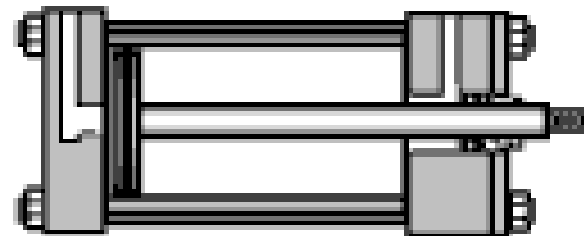
Symbol



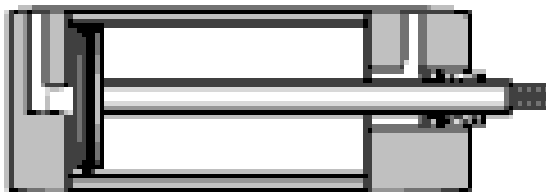
Cutaway



Guided Piston



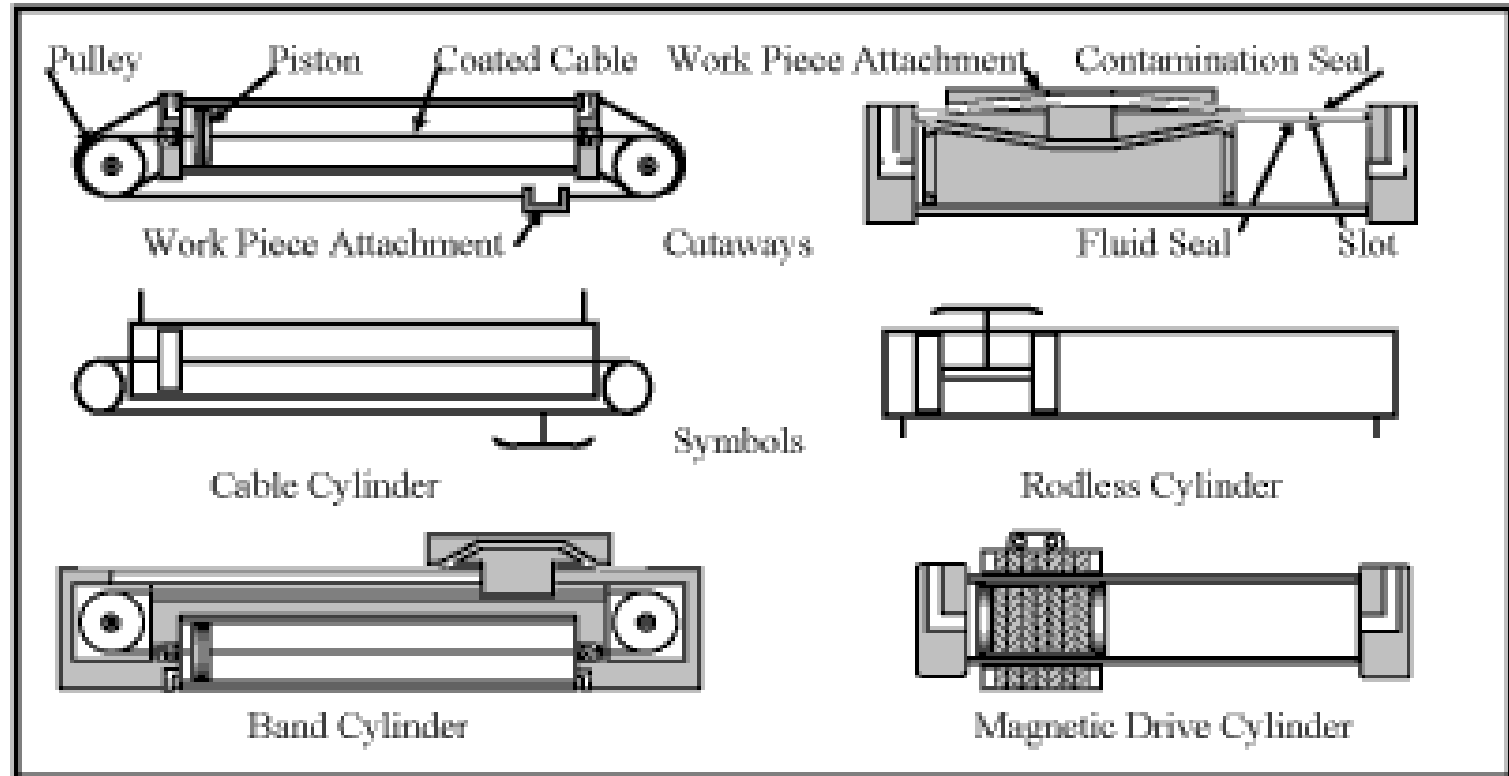
Elliptical Rod



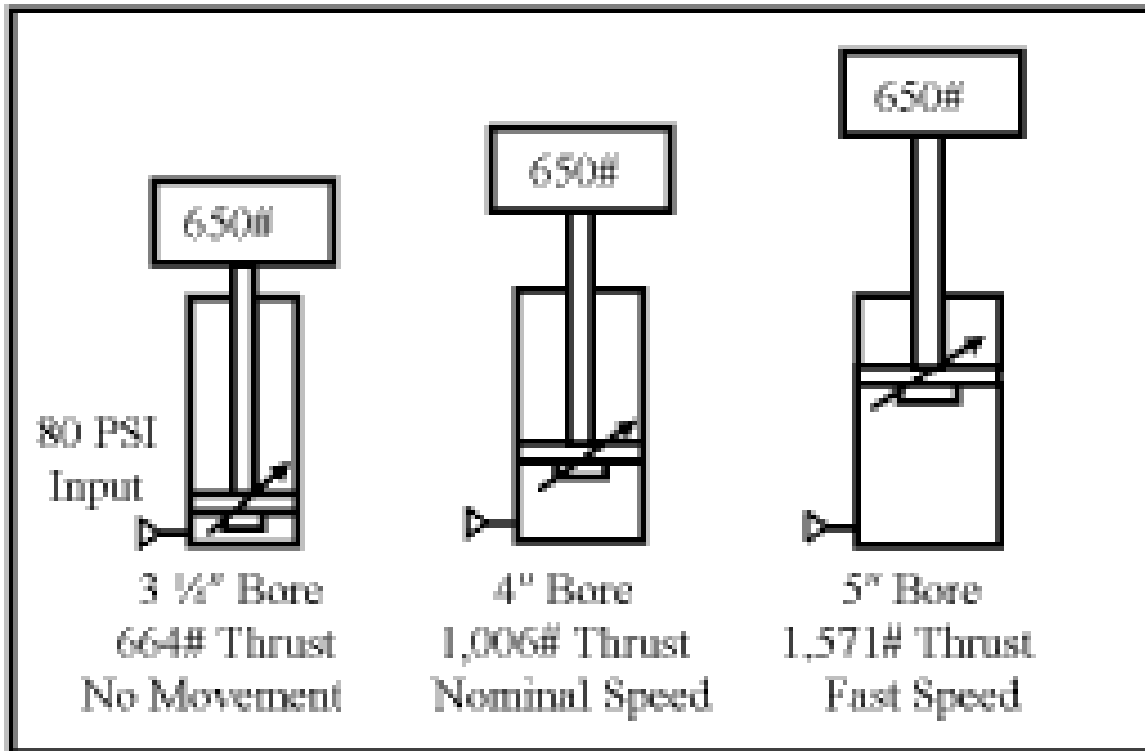
Oval Shaped Piston



# Cylinders for long-stroke applications

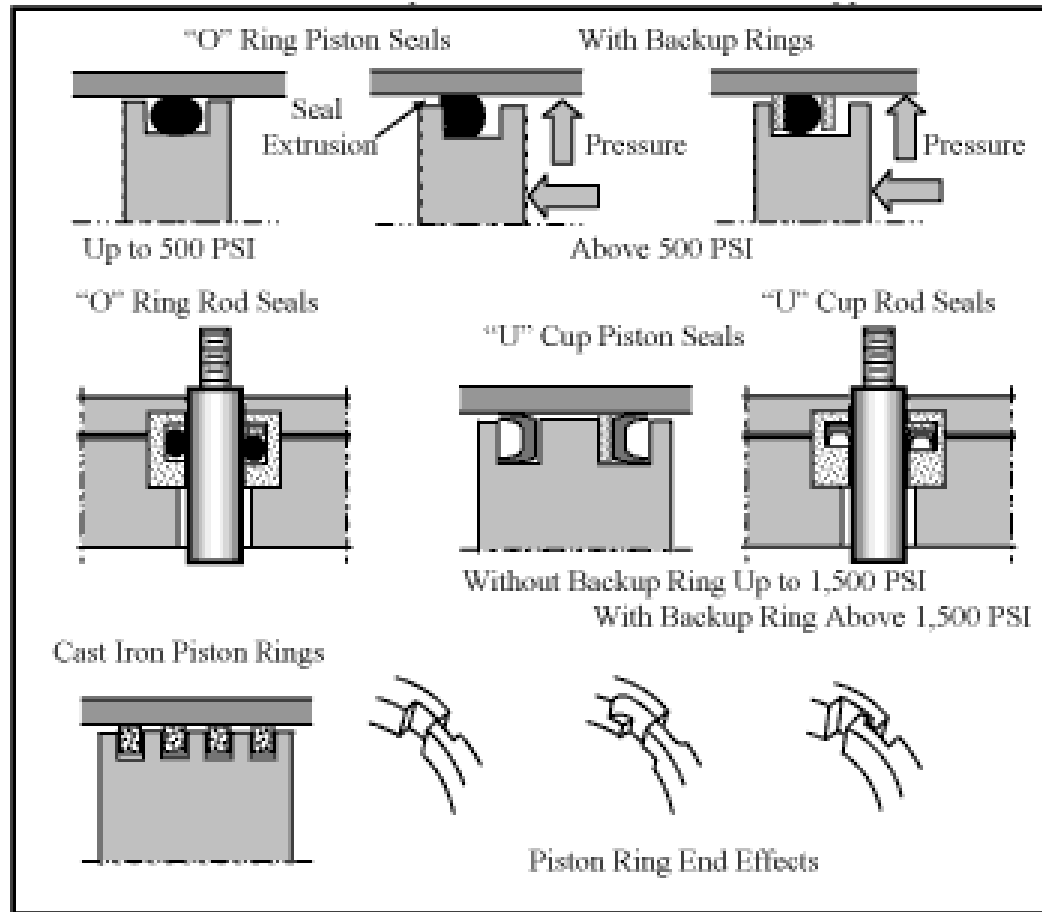


# Air cylinder sizing

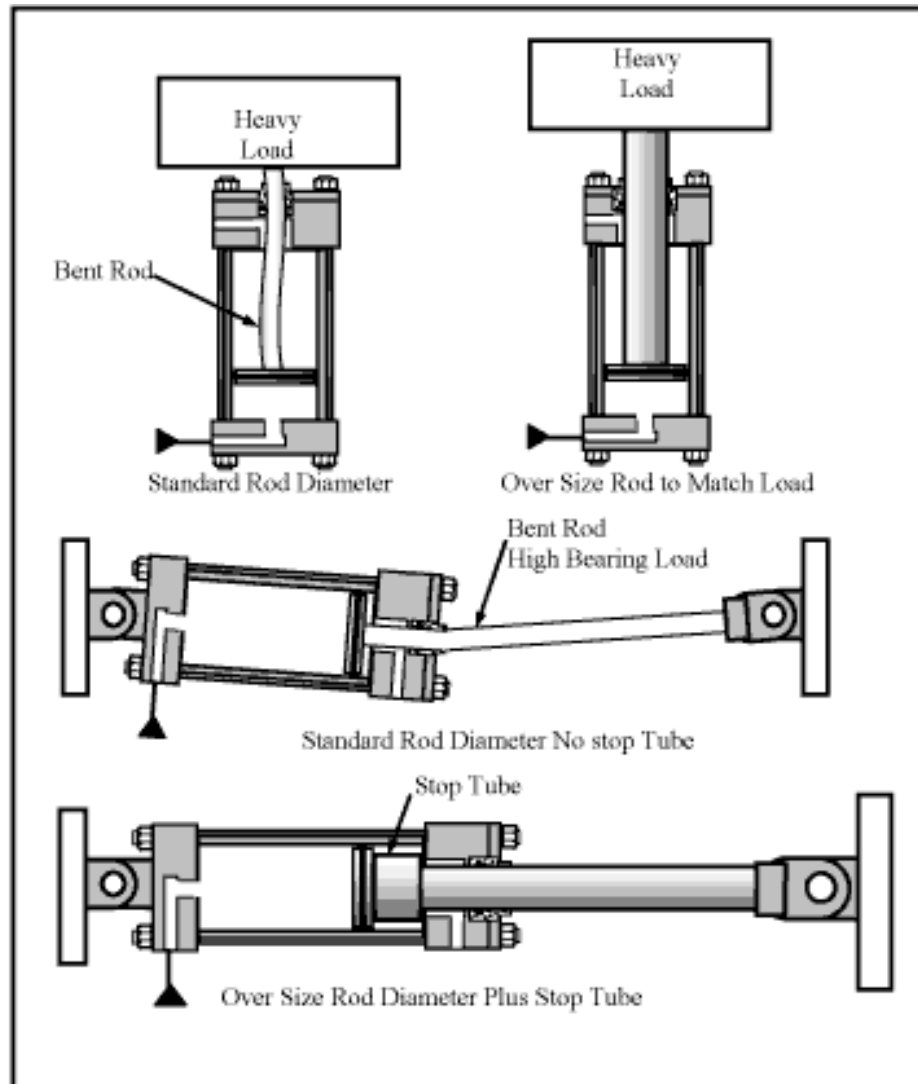




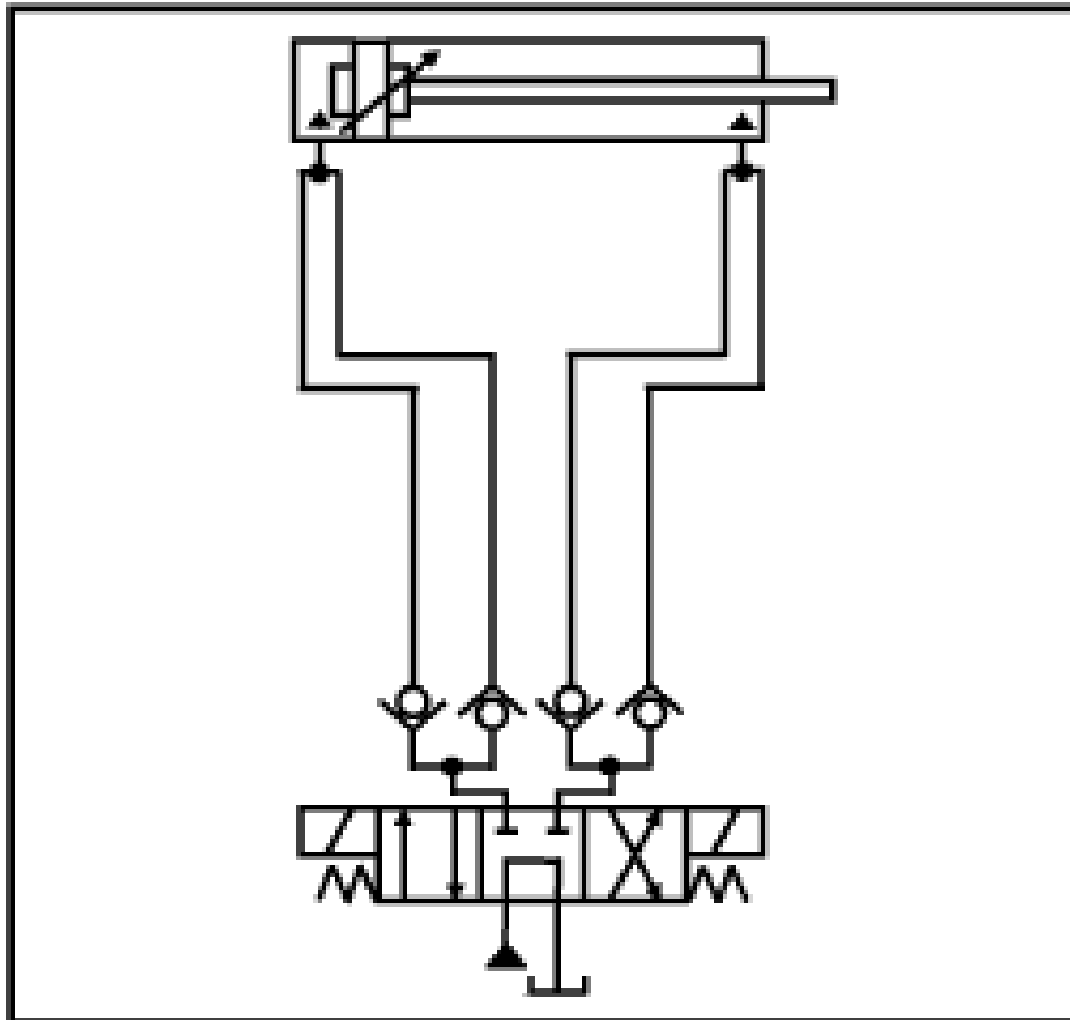
# Standard options for sealing pistons and rods from fluid bypass



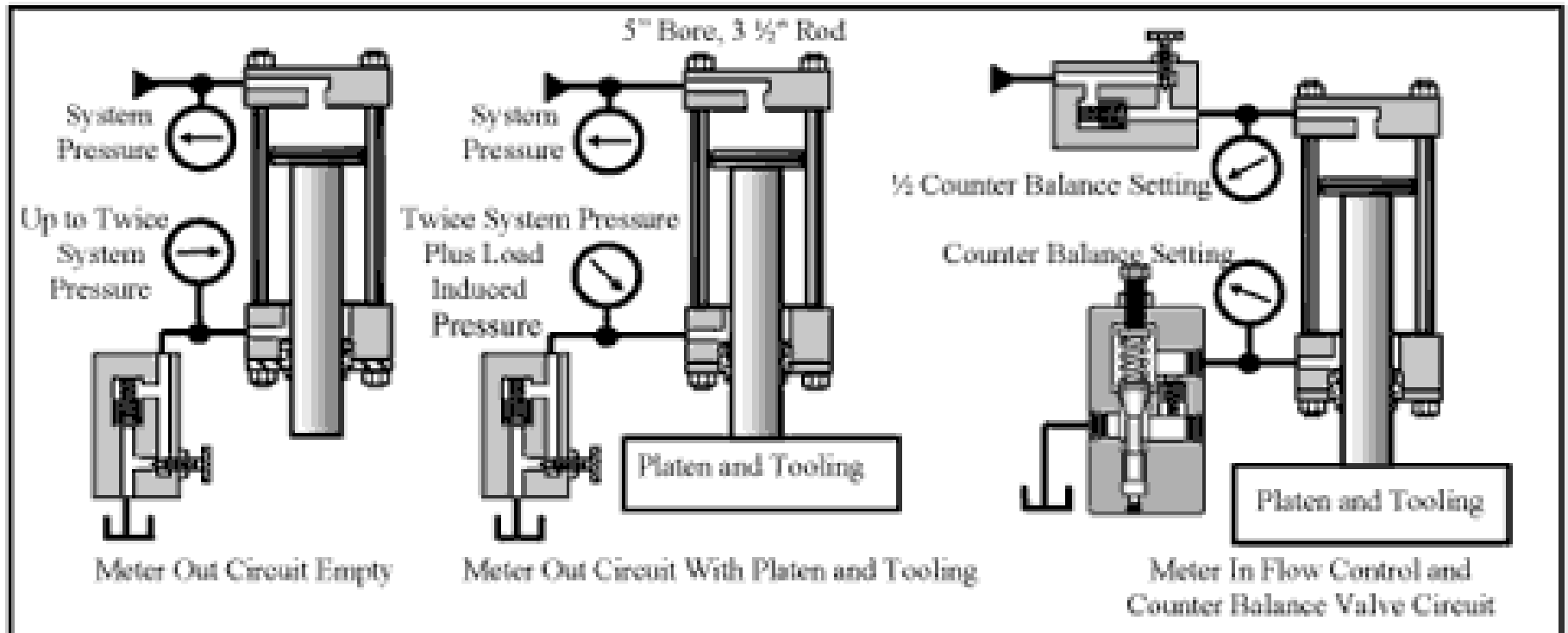
# Cylinders with greater than 20-in. strokes



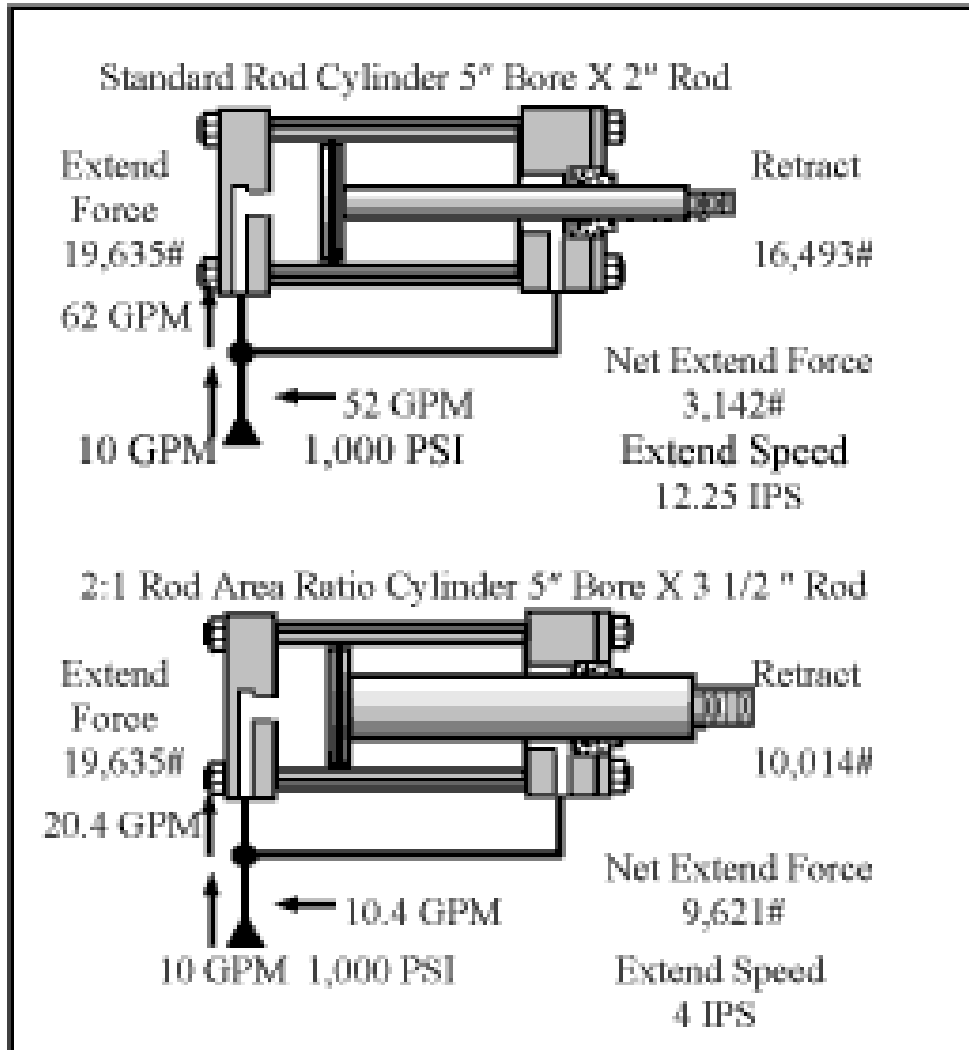
# Cylinder flushing circuit



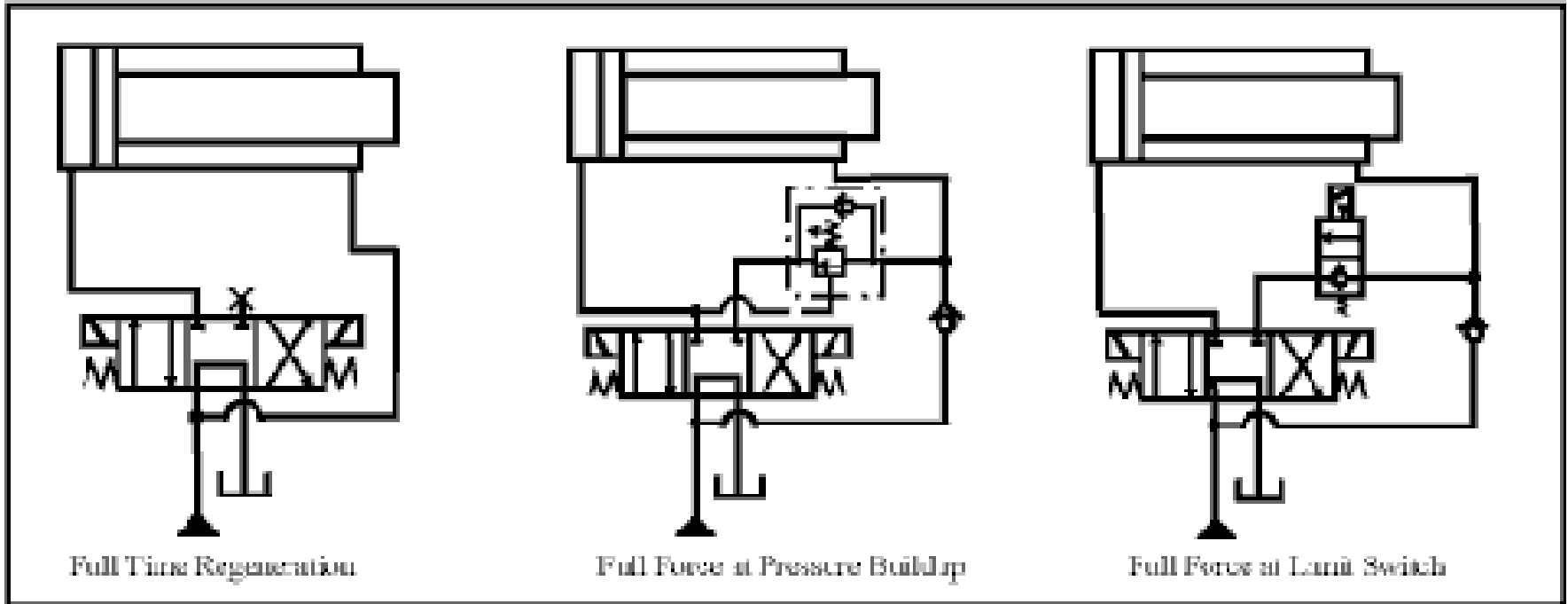
# Pressure intensification on an oversize rod cylinder



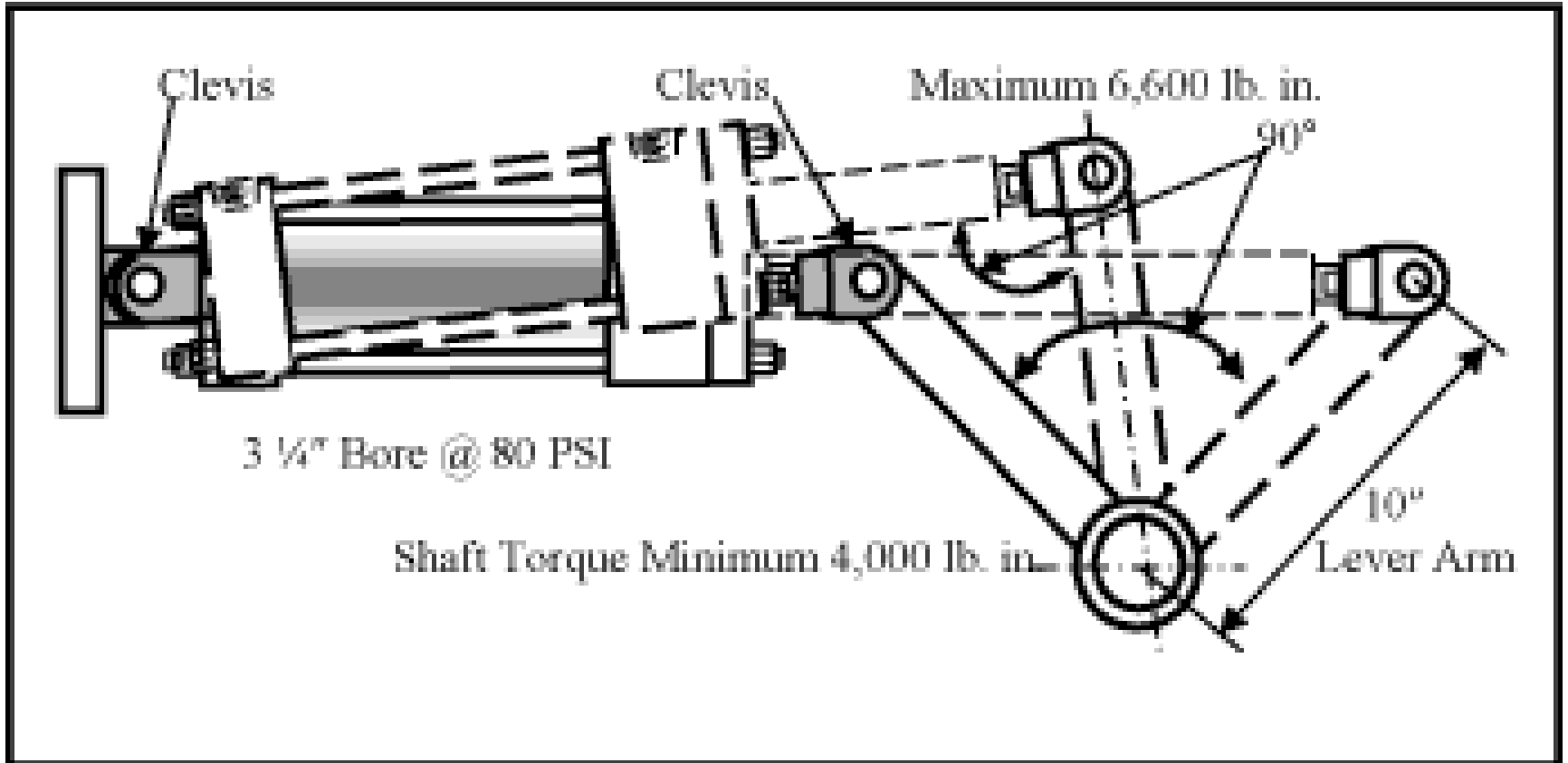
# Single-rod cylinder regeneration



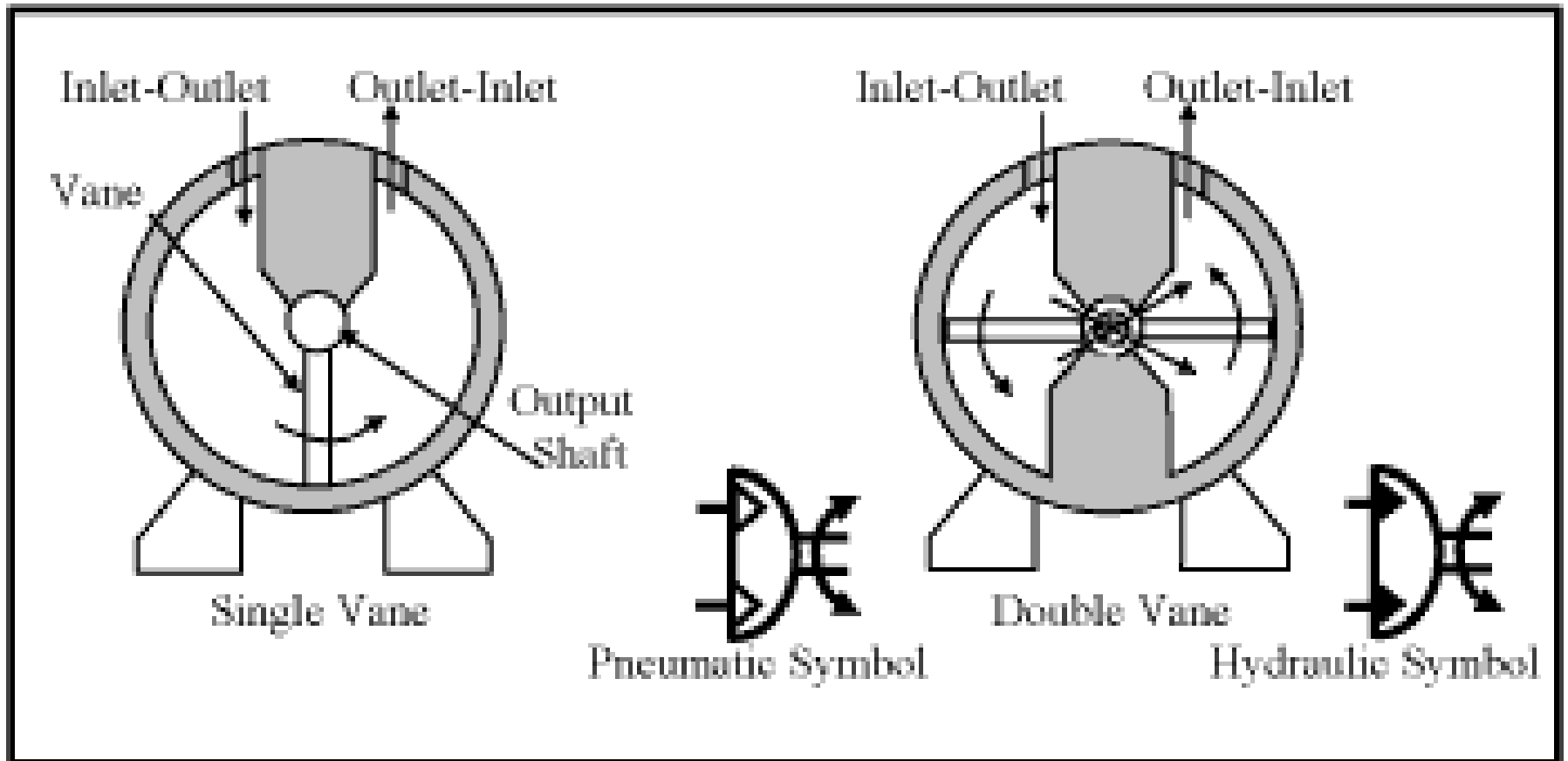
# 2:1 rod cylinders in regeneration circuit



# Clevis-mounted cylinder for rotary action

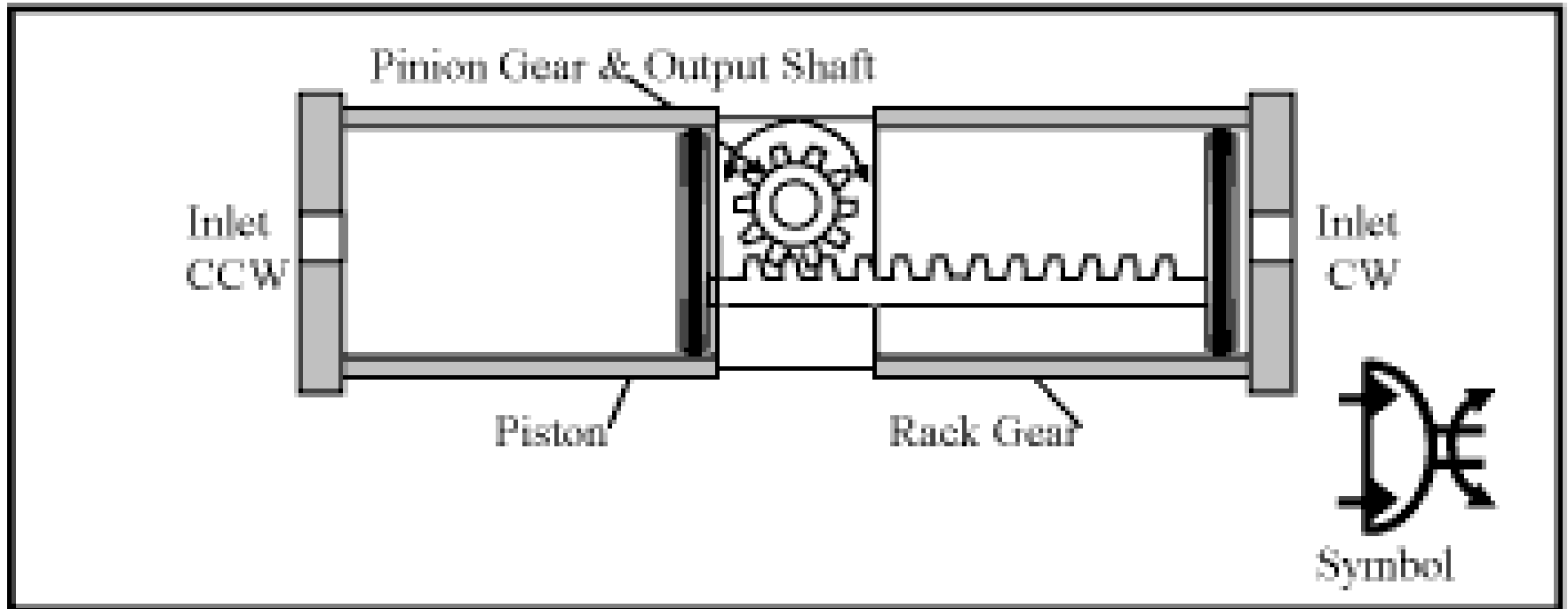


# Vane-type rotary actuator

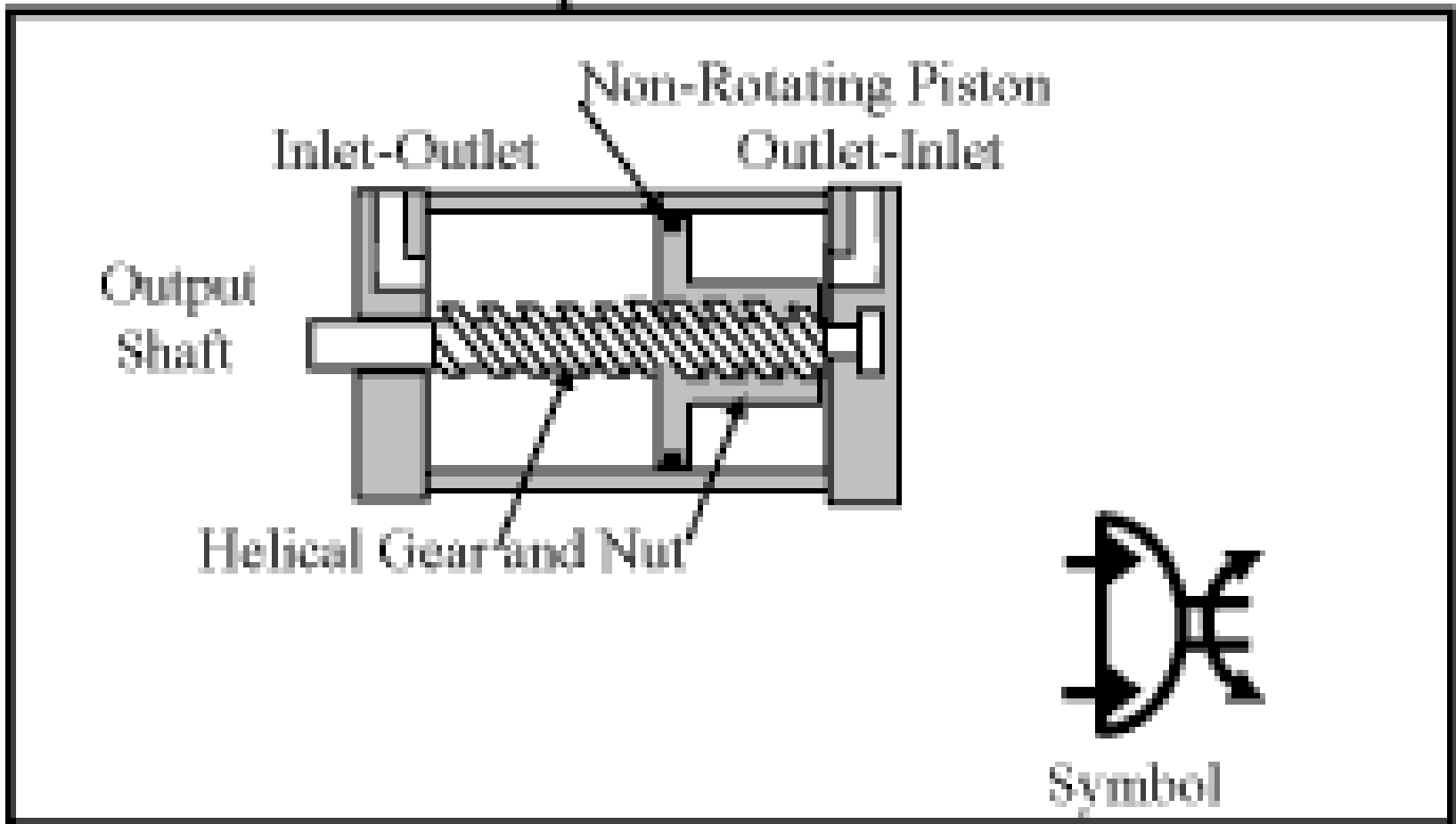




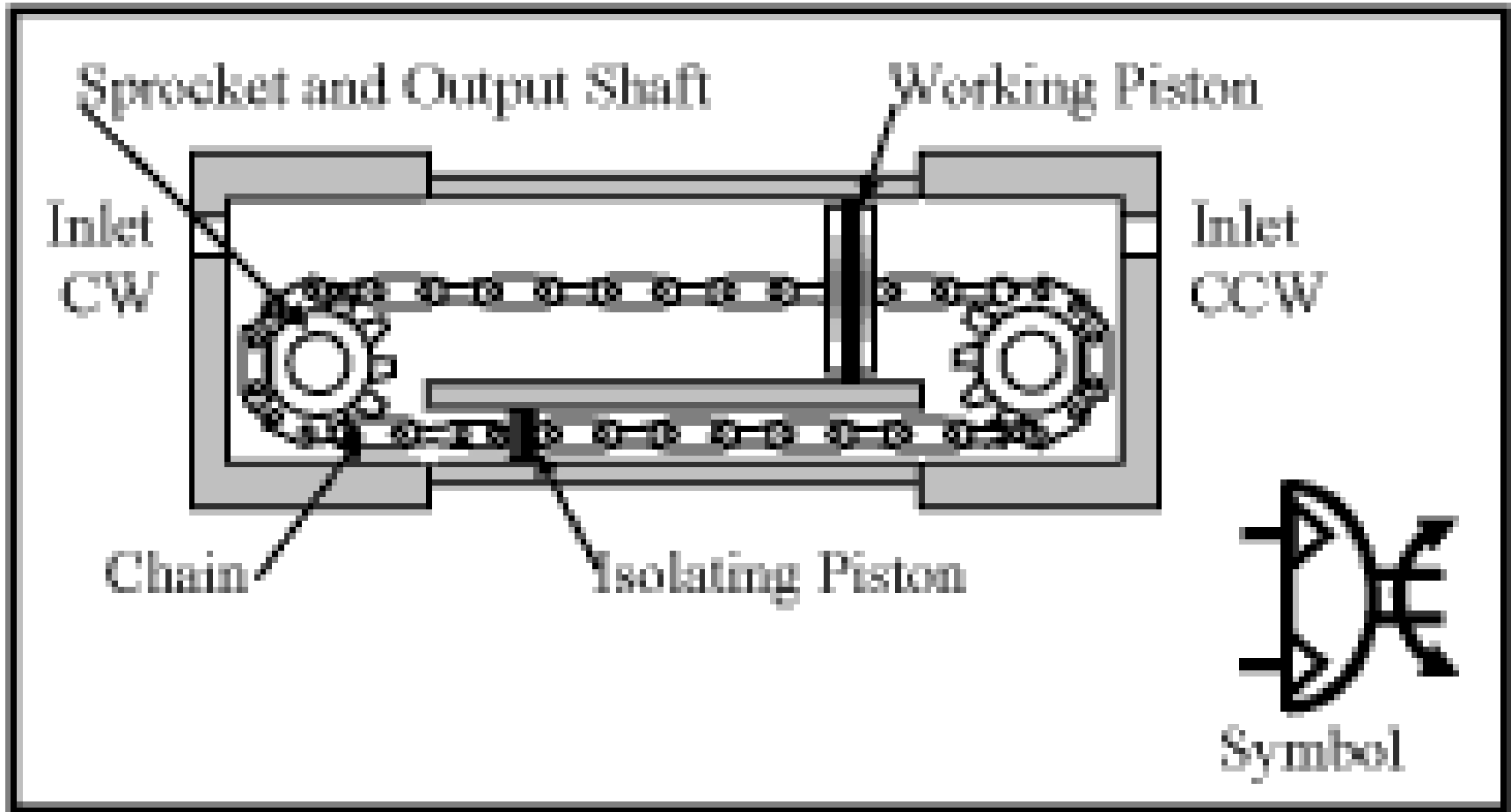
# Single-cylinder, rack-and-pinion rotary actuator



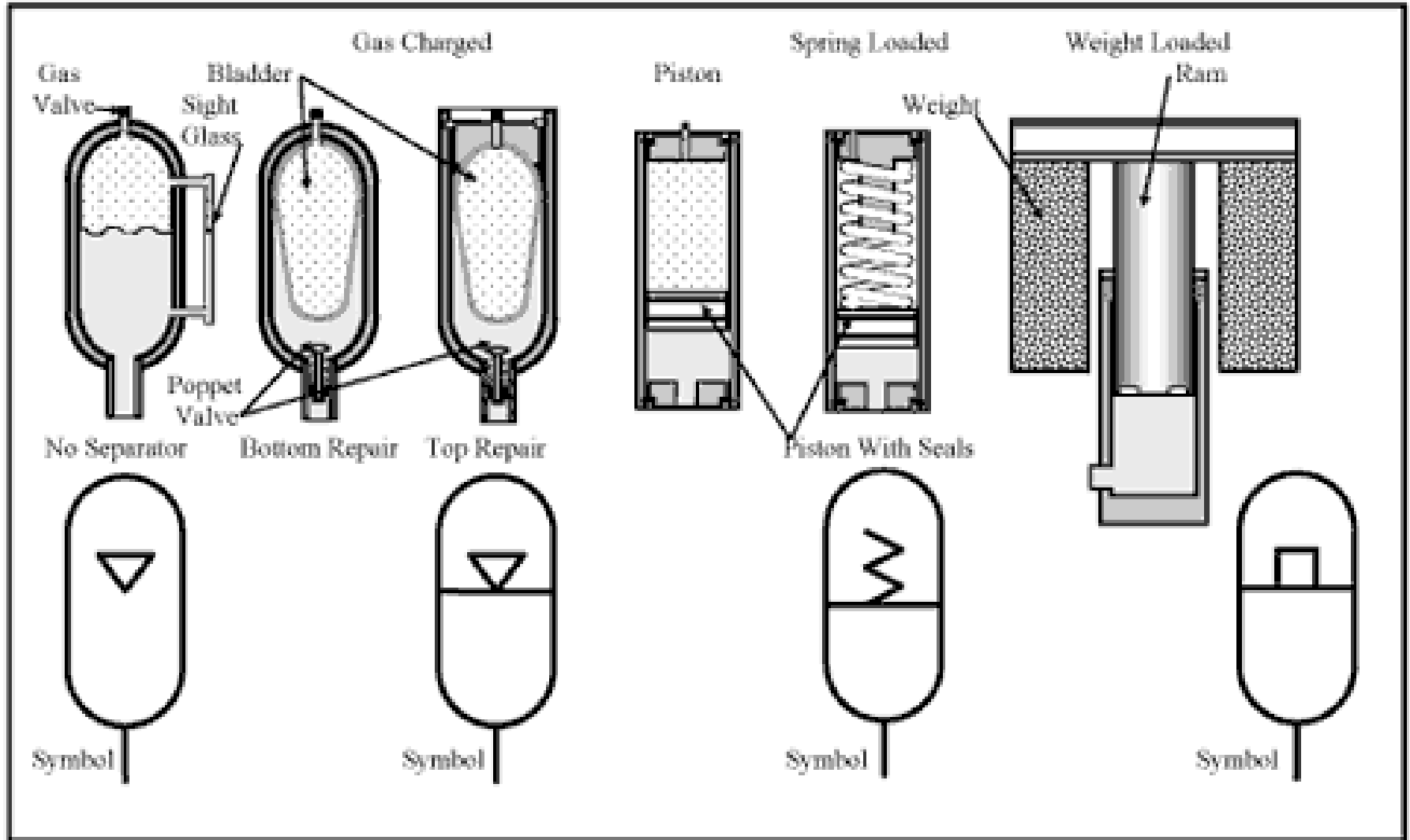
# Helical gear rotary actuator



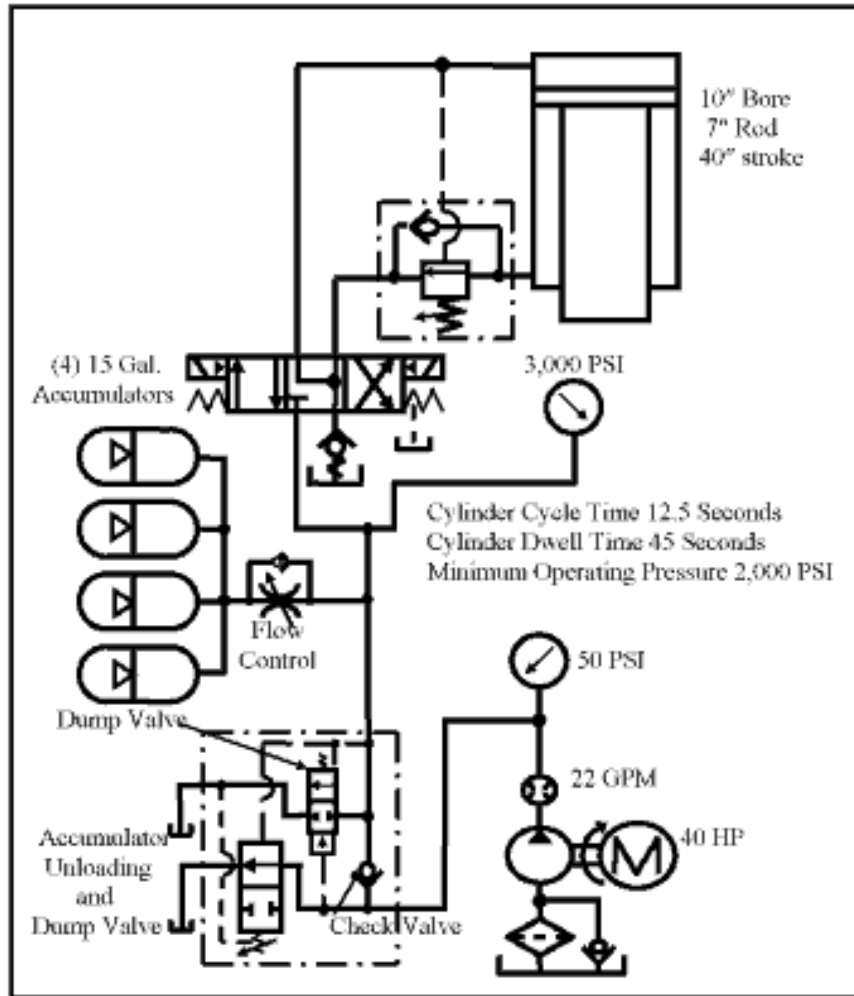
# Chain-and-sprocket rotary actuator



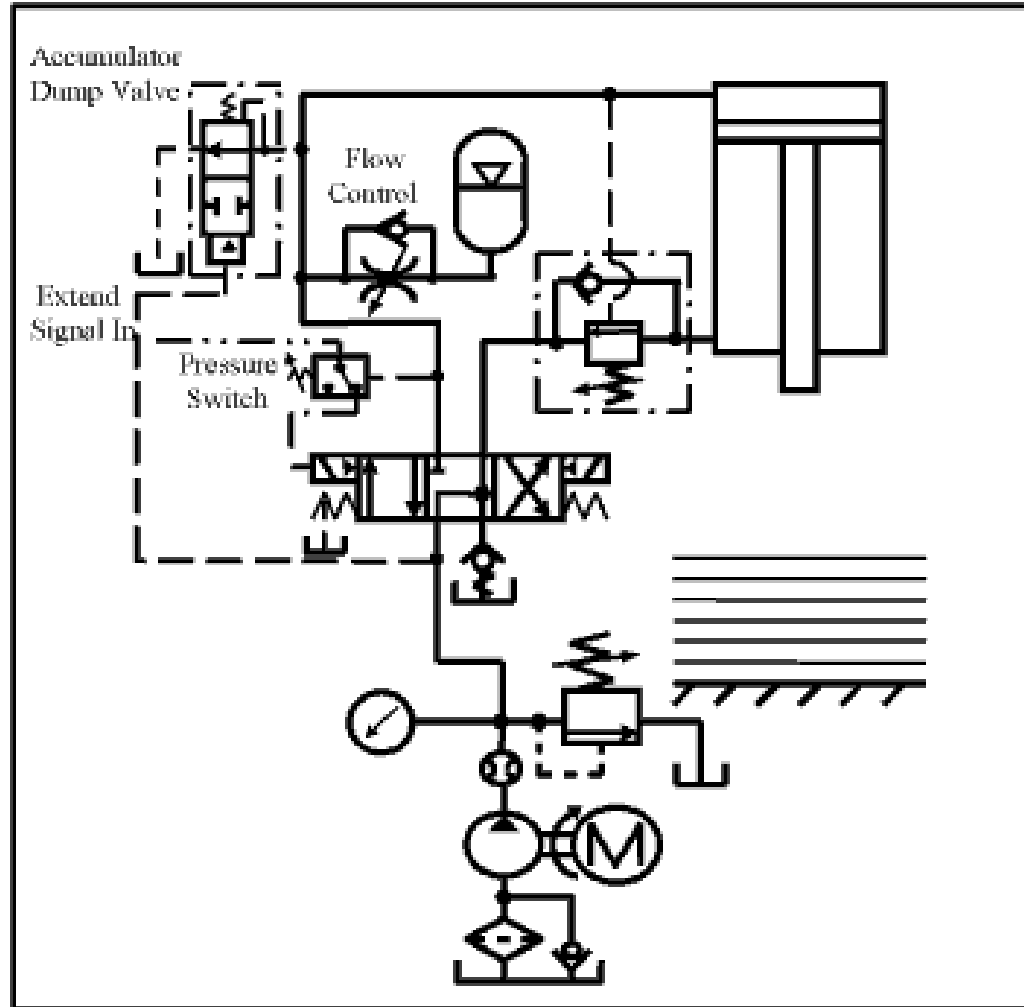
# Hydraulic accumulators



# Accumulator circuit that supplements pump flow



# Using an accumulator to maintain pressure and/or make up for leakage



# Using an accumulator to eliminate shock caused by a sudden flow stoppage

